

37° Flared Tube Fittings (SAE J514)



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Introduction

PANAM has been in the field of manufacturing precision Flare Fittings and Instrumentation valves since the last Two decades. With a team of dedicated specialists **PANAM** has always endeavored to satisfy customers ever widening demands with unmatched precision.

With the latest state of art in-house machinery and infrastructure under one roof, **PANAM** is manufacturing a wide range of Flare Fittings and Instrumentation products in different sizes and metals like brass, stainless steel, monel and in various other metals as per the customer's specific requirements. All Material are to ASTM standards and material test report available upon request. Material test report are available from Third Party. Variety of end connections - Male & Female NPT, BSPP, BSPT, ISO tapered pipe ends, Tube / Pipe socket weld.

PANAM Flare Fittings are 100% factory tested and are NACE certified with Heat code traceability. Maximum working pressure upto 20,000 psig (1378 bar) or Higher available upon request.

- API ISO 9001:2008 Certified
- API ISO TS 29001 Certified
- API Spec Q1 Certified
- API 6A Certified
- API 6D Certified
- API 600 Certified
- API 602 Certified
- MFG. Facility Approved by ABS Ind.
- ASTM F1387-99
- Leak Test Approved by TUV
- CE Marking



Contents

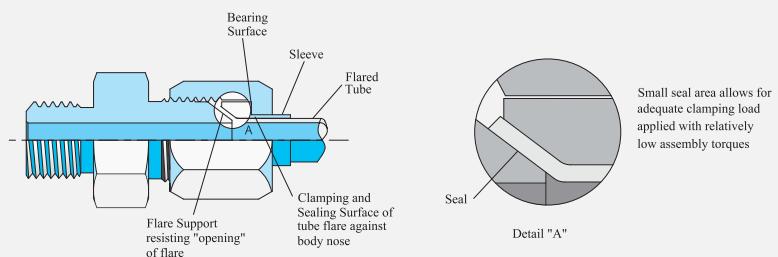
Design & Construction SAE-J514	Flaring Operation & Working Pressure	Features, Ordering Information, Material & Threads Relevant Standards
01	02	03
Male Connectors 37° JIC x NPT  04 SAE 070102	Male Connectors 37° JIC x BSPT  05	Male Connectors 37° JIC x BSPP  06
Male Connectors 37° JIC x SAE/MS Straight  07 SAE 070120	Male Connectors 37° JIC (Female Swivel) x 37° JIC (Male)  07	Male Connectors 37° JIC (Female Swivel) x NPT (Male)  08
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Bulkhead Lock Nuts 37° JIC  16 SAE 070118	Nuts 37° JIC  16	Tube Caps 37° JIC  17 SAE 070109
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Male Elbows 37° JIC (Male) x BSPT (Male)		Adjustable Male Elbows 37° JIC (Male) x BSPP (Male)		Adjustable Male Elbows 37° JIC (Male) x SAE/MS (Male)	
19		20		20	SAE 070220
45° Male Elbows 37° JIC (Male) x NPT (Male)		Female Elbows 37° JIC (Male) x NPT (Female)		Union Elbows 37° JIC	
21	SAE 070302	21	SAE 070203	22	SAE 070201
Swivel Union Elbows 37° JIC (Swivel) x 37° JIC (Swivel)		Swivel Male Elbows 37° JIC (Male) x 37° JIC (Female Swivel)		Swivel Male Elbows 37° JIC (Female Swivel) x NPT (Male)	
22		22	SAE 070221	23	
Male Branch Tees 37° JIC x NPT		Adjustable Male Branch Tees 37° JIC x BSPP		Adjustable Male Branch Tees 37° JIC x SAE/MS	
23	SAE 070425	24		24	SAE 070429
Male Run Tees 37° JIC x NPT (Male) x 37° JIC		Female Branch Tees 37° JIC x 37° JIC x NPT (Female)		Female Run Tees 37° JIC x NPT (Female) x 37° JIC	
25	SAE 070424	26	SAE 070427	26	SAE 070426
Union Tees 37° JIC		Swivel Union Tees 37° JIC (Female Swivel)		Swivel Run Tees 37° JIC x 37° JIC (Female) x 37° JIC	
27	SAE 070401	27		27	SAE 070432
Swivel Branch Tees 37° JIC x 37° JIC x 37° JIC (Female Swivel)		Union Cross 37° JIC			
28	SAE 070433	28			



Design & Construction SAE-J514



The SAE 37° Flared Tube Fittings design is simple. It uses an easily produced flare at the tube end to seal and hold fluid under high pressure. The fitting consists of three pieces: the body, sleeve and nut. The tube end is flared at a 37° angle (74° included angle) and held between the fitting nose (seat) and the sleeve (support) with the nut as shown in Fig. providing a very effective (single) seal between the fitting nose and the tube flare.

The design of SAE 37° Flared Tube Fittings is very efficient. The fitting incorporates the smallest seal area of all fitting types. This seal area, as seen in Fig. is only slightly larger than the fluid flow area. The small seal area results in a compact design, low assembly torque, and a relatively high-pressure capability.

The primary difference between a two-piece flare fitting & the three piece design is the flare support sleeve. The support sleeve provides several key functions:

1. It provides a clamping surface for the tube flare.
2. It provides a bearing surface for the tube nut. The sleeve isolates the tube from the nut, minimizing the tube twist during assembly, a common problem of 2-piece flare fitting designs.
3. It provides support to the tube flare. The tapered fitting nose tends to wedge open the tube flare during assembly. The sleeve helps to resist this expansion, thus eliminating the possibility of tube flare and sleeve jamming inside the nut. This eliminates any waste of applied torque and allows for easy disassembly.
4. It makes the fitting adaptable to metric tube merely by changing its inside diameter.

TUBE HANDLING

Scratches on the tube might cause leaks. It is, therefore, important to handle the tube carefully to reduce the risk of leaks. 1. Tubes must not be dragged on the floor. 2. Tubes must not be dragged out of a tubing rack, especially in cases of large OD tubes.

TUBE CUTTING

Two different methods can be used to cut tubes:- 1. Tube cutter 2. Hacksaw

TUBE CUTTER

To attain a leakfree connection, the tubing must be cut squarely. A good quality tube cutter with the appropriate blade for the tubing material is recommended. Do not try to reduce the time of cutting by taking deep cuts with each turn of the cutter. The end of the tube must be deburred to avoid damage to the fitting and to ensure that the tube reaches the bottom of the fitting.

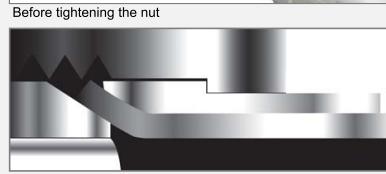
HACKSAW CUTTING

In order to cut the tube with a hacksaw and to attain square ends, the tube must be cut with guide blocks. This method of cutting requires deburring of the tube ends.

WARNING

Do not hold the tube in a vise in the place where it will be inserted into the fitting. The vise will leave a mark on the tube that may cause leaks and might cause ovality.

Assembly Instructions



1. Cut the tube to the proper length.
2. Slide the nut and sleeve onto the tube.
3. With a special flaring tool, form the flare to 37 dimension according to SAE J533.
4. Screw the nut onto the body until finger tight.
5. From this position, tighten the nut with a wrench 1/4" turn in order to make a leakproof metal-to-metal connection

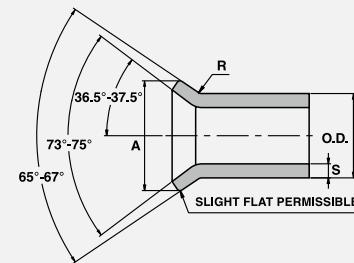
TUBING DATA FOR 37° FLARE THREE-PIECE TUBE ASSEMBLY

- In order to ensure maximum fitting reliability and performance, please take great care when selecting the tube for each application.
Tubing should be a fully annealed, seamless and drawn, suitable for bending and flaring, according to standard ASTM-269, AISI 316 or 304.

QUALITY

Lengths of finished tubing should be reasonably straight and have smooth ends, free from burrs. Tubing should be free from scale and injurious defects, and it should have a workman like finish. Surface imperfections such as handling marks, die marks, or shallow pits will not be considered injurious defects provided the imperfections are within the tolerances specified for diameter and wall thickness. The removal of such imperfections is not required. (Quality SAE J524).

Flaring Operation



Flaring according to SAE J533

Nominal Tube O.D.	A Single Flare Diameter				R		S	
	inch		mm		inch	mm	Max	Min
	Max	Min	Max	Min	± 0.02	± 0.5		
1/8	0.20	0.18	5.08	4.58	0.03	0.8	0.035	0.88
3/16	0.28	0.26	7.11	6.61	0.03	0.8	0.035	0.88
1/4	0.36	0.34	9.14	8.64	0.03	0.8	0.065	1.65
5/16	0.43	0.40	10.92	10.16	0.03	0.8	0.065	1.65
3/8	0.49	0.46	12.44	11.69	0.04	1.0	0.065	1.65
1/2	0.66	0.63	16.76	16.01	0.06	1.5	0.083	2.10
5/8	0.79	0.76	20.06	19.31	0.06	1.5	0.095	2.41
3/4	0.95	0.92	24.13	23.37	0.08	2.0	0.109	2.76
7/8	1.07	1.04	27.17	26.42	0.08	2.0	0.109	2.76
1	1.20	1.17	30.48	29.72	0.09	2.3	0.120	3.04
1 1/8	1.38	1.35	35.05	34.92	0.09	2.3	0.120	3.04
1 1/4	1.51	1.48	38.35	37.60	0.09	2.3	0.120	3.04
1 1/2	1.73	1.70	43.94	43.18	0.11	2.8	0.120	3.04

DEBURRING PRIOR TO FLARING:- To ensure satisfactory flares are produced, it may be necessary to deburr the tube end prior to flaring. It is usually necessary to break the inside corner smoothly before single flaring, and some non-ferrous tubing to eliminate is normally required to eliminate the cut off burr which might otherwise create leakage paths across a substantial portion of the flare. It is acceptable to smoothly break the outside corner prior to single flaring, or both outside and inside corners prior to double flaring, on any tube material to minimize splitting.

Allowable Working Pressure Ratings (Capable of 4" to 1" Min Burst)

Nominal SAE Dash Size	Nominal Tube O.D.	37 ° Flare Straight Thread	Nominal Pipe Size	SAE Straight Threads Union & Bulkhead (psi)	Fittings with Pipe Threads (psi)
2	1/8	5/16-24	1/8	5000	5000
3	3/16	3/8-24	1/8	5000	5000
4	1/4	7/16-20	1/8	5000	5000
5	5/16	1/2-20	1/8	5000	5000
6	3/8	9/16-18	1/4	5000	5000
8	1/2	3/4-16	3/8	4500	4000
10	5/8	7/8-14	1/2	3500	3000
12	3/4	1 1/16-12	3/4	3500	3000
14	7/8	1 3/16-12	3/4	3000	2500
16	1	1 5/16-12	1	3000	2000
20	1 1/4	1 5/8-12	1 1/4	2500	1150
24	1 1/2	1 7/8-12	1 1/2	2000	1000
32	2	2 1/2-12	2	1500	1000

Working Pressure given are for low carbon steel material only, Specifications are subject to change with out prior notice.

Features

- Size Ranges from 1/16" to 2"
- To avoid Galling threads are hardened with smooth surface which helps to extend the fittings service life.
- For smooth flow path elbows are designed with radius junction.
- All Fittings are marked with Size, Material and Heat code for easy source tracing.
- All threads are capped for protection and properly packaged
- Straight fittings are manufactured from bar stock & Forged fittings are manufactured from forgings
- All pipe threads meet the requirement if ASME/ANSI B1.20.1 for tapered pipe threads (NPT)
- Working pressure meets the requirements of ANSI/ASME B31.3 at ambient temperature.



Ordering Information

PANAM		P - MC - 4J - 2J - SS							
Fitting Type		P1 Size		P1 Type		P2, P3, and P4		Material	
MC	Male Connectors	1	1/16	N	NPT Threads	Specify as per P Type and P Size		SS	316 SS
FC	Female Connectors	2	1/8	R	ISO Tapered Threads			B	Brass
U	Unions	3	3/16	G	ISO Parallel Threads			CS	Carbon Steel
UL	Large Hex Unions	4	1/4	M	Metric Threads				
SU	Swivel Unions	5	5/16-24	S	SAE/MS Straight Threads				
RA	Reducing Adaptors	6	3/8 or 3/8-24	J	37° Flare				
S	Sleeves	7	7/16-20	SWL	Swivel Type				
BU	Bulkhead Unions	8	1/2 or M8 x 1	A	Adjustable Type				
BLN	Bulkhead Lock Nuts	9	9/16-18						
N	Nuts	10	5/8 or M10 x 1						
TC	Tube Caps	12	3/4 or 3/4-16 or M12 x 1.5						
TCA	Tube Cap Assembly	14	7/8-14 or M14 x 1.5						
TP	Tube Plugs	16	1 or M16 x 1.5						
ME	Male Elbows	17	1 1/16-12						
AME	Adj. Male Elbows	18	M18 x 1.5						
LME	45° Male Elbows	19	1 3/16-12						
FE	Female Elbows	20	1 1/4 or M20 x 1.5						
UE	Union Elbows	21	1 5/16-12						
MBT	Male Branch Tees	22	M22 x 1.5						
AMBT	Adj. Male Branch Tees	24	1 1/2 or M24 x 1.5						
MRT	Male Run Tees	26	1 5/8-12						
FBT	Female Branch Tees	27	M27 x 2						
FRT	Female Run Tees	30	1 7/8-12 or M30 x 2						
UT	Union Tees	32	2						
SRT	Swivel Run Tees								
SBT	Swivel Branch Tees								
UC	Union Cross								

Materials like Hastloy, Monel, Duplex 2205, Duplex 2507 etc are available upon request

Installation Instructions

To ensure leak proof tight seal, **PANAM** recommends use of pipe thread sealant on all NPT threads. The most effective sealing method is the use of Teflon tape. Tape should be used on male NPT tapered threads. Clean both male and female tapered threads, wrap tape in direction of male tapered, cut off excess tape.

Materials & Thread Relevant Standards

Material

Material	Bar Stock	Forging
316 SS	ASTM A276, ASME SA479, EN 1.4401	ASTM A182, ASME SA182, EN 1.4401
304 SS	ASTM A276, ASME SA479, EN 1.4301	ASTM A182, ASME SA182, EN 1.4301
Brass	ASME B16/ASTM B453	ASTM B283
Carbon Steel	ASTM A108	ASTM A105

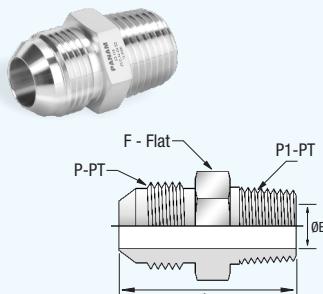
Thread Relevant Standards

NPT Threads	ASME B1.20.1, SAE AS71051
ISO Tapered Threads	ISO 7-1, BS 21, JIS B0203
ISO Parallel Threads	ISO 228, JIS B0202
SAE/MS	ASME B1.1, SAE J475
Metric	ISO 261

37° Flared Tube Fittings

Male Connectors - 37° JIC x NPT

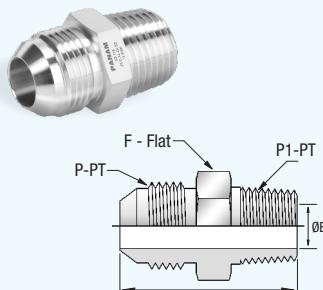
SAE 070102



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PMC-2J-2N-SS	1/8	3	5/16-24	1/8	28.2	1.6	11.1
PMC-3J-2N-SS	3/16	4	3/8-24	1/8	29.0	3.2	11.1
PMC-4J-2N-SS	1/4	6	7/16-20	1/8	31.0	4.4	12.7
PMC-4J-4N-SS	1/4	6	7/16-20	1/4	36.0	4.4	14.3
PMC-4J-8N-SS	1/4	6	7/16-20	1/2	42.7	4.4	22.2
PMC-5J-2N-SS	5/16	8	1/2-20	1/8	31.0	4.8	14.3
PMC-5J-4N-SS	5/16	8	1/2-20	1/4	36.1	6.0	14.3
PMC-6J-2N-SS	3/8	10	9/16-18	1/8	31.8	4.8	15.9
PMC-6J-4N-SS	3/8	10	9/16-18	1/4	36.3	7.1	15.9
PMC-6J-6N-SS	3/8	10	9/16-18	3/8	36.3	7.5	19.1
PMC-6J-8N-SS	3/8	10	9/16-18	1/2	42.5	7.5	22.2
PMC-8J-4N-SS	1/2	12	3/4-16	1/4	38.9	7.1	20.6
PMC-8J-6N-SS	1/2	12	3/4-16	3/8	38.9	9.9	20.6
PMC-8J-8N-SS	1/2	12	3/4-16	1/2	45.5	9.9	22.2
PMC-8J-12N-SS	1/2	12	3/4-16	3/4	47.0	9.9	28.6
PMC-10J-6N-SS	5/8	16	7/8-14	3/8	43.1	9.9	23.8
PMC-10J-8N-SS	5/8	16	7/8-14	1/2	48.0	12.3	23.8
PMC-10J-12N-SS	5/8	16	7/8-14	3/4	49.5	12.3	28.6
PMC-12J-12N-SS	3/4	18	1 1/16-12	3/4	52.3	15.5	28.6
PMC-12J-16N-SS	3/4	18	1 1/16-12	1	57.1	15.5	34.9
PMC-14J-12N-SS	7/8	22	1 3/16-12	3/4	53.1	18.3	31.8
PMC-16J-12N-SS	1	25	1 5/16-12	3/4	53.5	18.3	34.9
PMC-16J-16N-SS	1	25	1 5/16-12	1	58.4	21.5	34.9
PMC-20J-16N-SS	1 1/4	32	1 5/8-12	1	61.5	23.8	42.9
PMC-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	62.2	27.5	42.9
PMC-24J-20N-SS	1 1/2	38	1 7/8-12	1 1/4	68.1	31.7	50.8
PMC-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	68.1	33.0	50.8
PMC-32J-32N-SS	2	50	2 1/2-12	2	79.0	45.0	66.7

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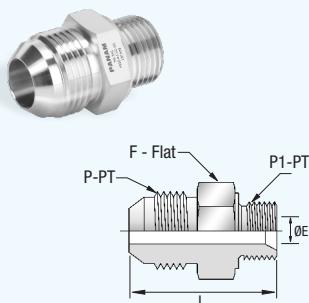
Male Connectors - 37° JIC x BSPT



Part No	Tube OD (P-PT)			(P1-PT) BSPT	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PMC-2J-2R-SS	1/8	3	5/16-24	1/8	28.2	1.6	11.1
PMC-3J-2R-SS	3/16	4	3/8-24	1/8	29.0	3.2	11.1
PMC-4J-2R-SS	1/4	6	7/16-20	1/8	31.0	4.4	12.7
PMC-4J-4R-SS	1/4	6	7/16-20	1/4	36.0	4.4	14.3
PMC-4J-8R-SS	1/4	6	7/16-20	1/2	42.7	4.4	22.2
PMC-5J-2R-SS	5/16	8	1/2-20	1/8	31.0	4.8	14.3
PMC-5J-4R-SS	5/16	8	1/2-20	1/4	36.1	6.0	14.3
PMC-6J-2R-SS	3/8	10	9/16-18	1/8	31.8	4.8	15.9
PMC-6J-4R-SS	3/8	10	9/16-18	1/4	36.3	7.1	15.9
PMC-6J-6R-SS	3/8	10	9/16-18	3/8	36.3	7.5	19.1
PMC-6J-8R-SS	3/8	10	9/16-18	1/2	42.5	7.5	22.2
PMC-8J-4R-SS	1/2	12	3/4-16	1/4	38.9	7.1	20.6
PMC-8J-6R-SS	1/2	12	3/4-16	3/8	38.9	9.9	20.6
PMC-8J-8R-SS	1/2	12	3/4-16	1/2	45.5	9.9	22.2
PMC-8J-12R-SS	1/2	12	3/4-16	3/4	47.0	9.9	28.6
PMC-10J-6R-SS	5/8	16	7/8-14	3/8	43.1	9.9	23.8
PMC-10J-8R-SS	5/8	16	7/8-14	1/2	48.0	12.3	23.8
PMC-10J-12R-SS	5/8	16	7/8-14	3/4	49.5	12.3	28.6
PMC-12J-12R-SS	3/4	18	1 1/16-12	3/4	52.3	15.5	28.6
PMC-12J-16R-SS	3/4	18	1 1/16-12	1	57.1	15.5	34.9
PMC-14J-12R-SS	7/8	22	1 3/16-12	3/4	53.1	18.3	31.8
PMC-16J-12R-SS	1	25	1 5/16-12	3/4	53.5	18.3	34.9
PMC-16J-16R-SS	1	25	1 5/16-12	1	58.4	21.5	34.9
PMC-20J-16R-SS	1 1/4	32	1 5/8-12	1	61.5	23.8	42.9
PMC-20J-20R-SS	1 1/4	32	1 5/8-12	1 1/4	62.2	27.5	42.9
PMC-24J-20R-SS	1 1/2	38	1 7/8-12	1 1/4	68.1	31.7	50.8
PMC-24J-24R-SS	1 1/2	38	1 7/8-12	1 1/2	68.1	33.0	50.8
PMC-32J-32R-SS	2	50	2 1/2-12	2	79.0	45.0	66.7

37° Flared Tube Fittings

Male Connectors - 37° JIC x BSPP

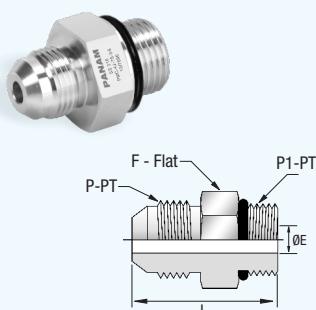


Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PMC-4J-2G-SS	1/4	6	7/16-20	1/8	28.7	1.5	17.0
PMC-4J-4G-SS	1/4	6	7/16-20	1/4	32.0	4.3	19.0
PMC-4J-6G-SS	1/4	6	7/16-20	3/8	33.0	4.3	22.0
PMC-4J-8G-SS	1/4	6	7/16-20	1/2	38.6	4.3	30.0
PMC-5J-4G-SS	5/16	8	1/2-20	1/4	32.0	4.3	19.0
PMC-5J-6G-SS	5/16	8	1/2-20	3/8	33.0	5.8	22.0
PMC-6J-4G-SS	3/8	10	9/16-18	1/4	32.0	4.3	19.0
PMC-6J-6G-SS	3/8	10	9/16-18	3/8	33.0	7.4	22.0
PMC-6J-8G-SS	3/8	10	9/16-18	1/2	38.6	7.4	30.0
PMC-8J-4G-SS	1/2	12	3/4-16	1/4	35.0	4.3	19.0
PMC-8J-6G-SS	1/2	12	3/4-16	3/8	36.0	7.4	22.0
PMC-8J-8G-SS	1/2	12	3/4-16	1/2	41.4	9.7	30.0
PMC-8J-12G-SS	1/2	12	3/4-16	3/4	42.4	9.7	36.0
PMC-10J-6G-SS	5/8	16	7/8-14	3/8	39.1	7.4	24.0
PMC-10J-8G-SS	5/8	16	7/8-14	1/2	43.9	9.7	30.0
PMC-12J-12G-SS	3/4	18	1 1/16-12	1/2	46.7	9.7	30.0
PMC-12J-12G-SS	3/4	18	1 1/16-12	3/4	47.5	15.2	36.0
PMC-12J-16G-SS	3/4	18	1 1/16-12	1	52.6	15.2	46.0
PMC-16J-12G-SS	1	25	1 5/16-12	3/4	48.5	15.2	36.0
PMC-16J-16G-SS	1	25	1 5/16-12	1	53.6	21.0	46.0
PMC-16J-20G-SS	1 1/4	32	1 5/8-12	1 1/4	55.1	21.0	50.0
PMC-20J-20G-SS	1 1/2	38	1 7/8-12	1 1/4	56.9	26.9	50.0
PMC-24J-20G-SS	1 1/2	38	1 7/8-12	1 1/4	60.4	26.9	50.0
PMC-24J-24G-SS	1 1/2	38	1 7/8-12	1 1/2	61.0	32.8	55.0

37° Flared Tube Fittings

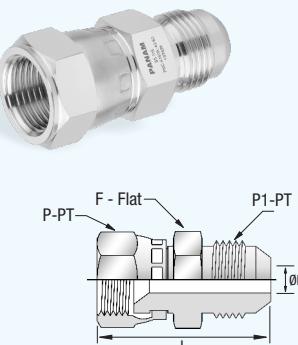
Male Connectors - 37° JIC x SAE / MS Straight

SAE 070120



Part No	Tube OD (P-PT)			(P1-PT) SAE / MS	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PMC-2J-5S-SS	1/8	3	5/16-24	5/16-24	26.9	1.6	11.1
PMC-3J-6S-SS	3/16	4	3/8-24	3/8-24	27.9	3.2	12.7
PMC-4J-7S-SS	1/4	6	7/16-20	7/16-20	31.2	4.4	14.3
PMC-4J-8S-SS	1/4	6	7/16-20	1/2-20	31.2	4.4	15.9
PMC-4J-9S-SS	1/4	6	7/16-20	9/16-18	33.0	4.4	17.5
PMC-4J-12S-SS	1/4	6	7/16-20	3/4-16	34.8	4.4	22.2
PMC-5J-8S-SS	5/16	8	1/2-20	1/2-20	31.2	6.0	15.9
PMC-6J-9S-SS	3/8	10	9/16-18	9/16-18	33.0	7.5	17.5
PMC-6J-12S-SS	3/8	10	9/16-18	3/4-16	35.1	7.5	22.2
PMC-6J-14S-SS	3/8	10	9/16-18	7/8-14	38.1	7.5	25.4
PMC-8J-9S-SS	1/2	12	3/4-16	9/16-18	36.6	7.5	20.6
PMC-8J-12S-SS	1/2	12	3/4-16	3/4-16	37.6	9.9	22.2
PMC-8J-14S-SS	1/2	12	3/4-16	7/8-14	40.6	9.9	25.4
PMC-8J-17S-SS	1/2	12	3/4-16	1 1/16-12	44.7	9.9	31.8
PMC-10J-12S-SS	5/8	16	7/8-14	3/4-16	40.6	10.7	23.8
PMC-10J-14S-SS	5/8	16	7/8-14	7/8-14	43.2	12.3	25.4
PMC-10J-17S-SS	5/8	16	7/8-14	1 1/16-12	47.2	12.3	31.8
PMC-12J-12S-SS	3/4	18	1 1/16-12	3/4-16	45.2	10.7	28.6
PMC-12J-14S-SS	3/4	18	1 1/16-12	7/8-14	46.4	12.7	28.6
PMC-12J-17S-SS	3/4	18	1 1/16-12	1 1/16-12	50.0	15.5	31.8
PMC-12J-21S-SS	3/4	18	1 1/16-12	1 5/16-12	50.8	15.5	38.1
PMC-14J-19S-SS	7/8	22	1 3/16-12	1 3/16-12	50.5	18.3	34.9
PMC-14J-21S-SS	7/8	22	1 3/16-12	1 5/16-12	51.3	18.3	38.1
PMC-16J-17S-SS	1	25	1 5/16-12	1 1/16-12	51.1	16.7	34.9
PMC-16J-19S-SS	1	25	1 5/16-12	1 3/16-12	51.8	18.3	34.9
PMC-16J-21S-SS	1	25	1 5/16-12	1 5/16-12	51.8	21.5	38.1

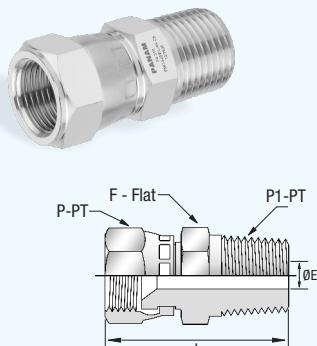
Male Connectors - 37° JIC (Female Swivel) x 37° JIC (Male)



Part No	Tube OD (P-PT)			(P1-PT) JIC	Dimensions		
	inch	mm	JIC/UNF		L	E	G
PMC-4JSWL-4J-SS	1/4	6	7/16-20	1/4	35.3	4.3	11.1
PMC-6JSWL-6J-SS	3/8	10	9/16-18	3/8	38.1	7.4	12.7
PMC-4JSWL-6J-SS	1/4	6	7/16-20	3/8	38.1	4.3	14.3
PMC-8JSWL-8J-SS	1/2	12	3/4-16	1/2	43.4	9.7	15.9
PMC-6JSWL-8J-SS	3/8	10	9/16-18	1/2	43.6	7.4	17.5
PMC-10JSWL-10J-SS	5/8	16	7/8-14	5/8	51.0	12.1	22.2
PMC-8JSWL-10J-SS	1/2	12	3/4-16	5/8	49.0	9.7	25.4
PMC-12JSWL-12J-SS	3/4	18	1 1/16-12	3/4	57.6	15.2	31.8
PMC-10JSWL-12J-SS	5/8	16	7/8-14	3/4	55.8	12.1	34.9
PMC-16JSWL-16J-SS	1	25	1 5/16-12	1	62.7	21.1	38.1
PMC-12JSWL-16J-SS	3/4	18	1 1/16-12	1	58.6	15.2	50.8
PMC-16JSWL-24J-SS	1	25	1 5/16-12	1 1/4	63.5	21.1	57.2

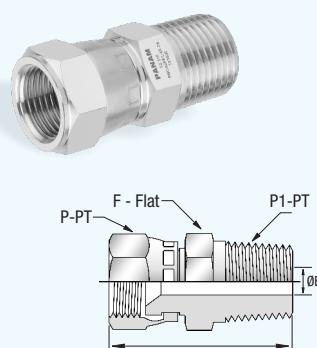
37° Flared Tube Fittings

Male Connectors - 37° JIC (Female Swivel) x NPT (Male)



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC/UNF		L	E	G	F
PMC-2JSWL-2N-SS	1/8	3	5/16-24	1/8	30.0	1.6	11.1	11.1
PMC-3JSWL-2N-SS	3/16	4	3/8-24	1/8	32.0	3.2	12.7	11.1
PMC-4JSWL-2N-SS	1/4	6	7/16-20	1/8	34.2	4.4	14.3	12.7
PMC-5JSWL-2N-SS	5/16	8	1 1/2-20	1/8	35.0	6.0	15.9	14.3
PMC-6JSWL-4N-SS	3/8	10	9/16-18	1/4	40.2	7.5	17.5	15.9
PMC-8JSWL-6N-SS	1/2	12	3/4-16	3/8	42.7	9.9	22.2	20.6
PMC-10JSWL-8N-SS	5/8	16	7/8-14	1/2	51.3	12.3	25.4	23.8
PMC-12JSWL-12N-SS	3/4	18	1 1/16-12	3/4	54.5	15.5	31.8	28.6
PMC-14JSWL-12N-SS	7/8	22	1 3/16-12	3/4	56.0	18.0	34.9	31.8
PMC-16JSWL-16N-SS	1	25	1 5/16-12	1	63.7	21.5	38.1	34.9
PMC-20JSWL-20N-SS	1 1/4	32	1 5/8-12	1 1/4	68.9	27.5	50.8	42.9
PMC-24JSWL-24N-SS	1 1/2	38	1 7/8-12	1 1/2	77.6	33.0	57.2	50.8
PMC-32JSWL-32N-SS	2	50	2 1/2-12	2	92.9	45.0	73.0	66.7

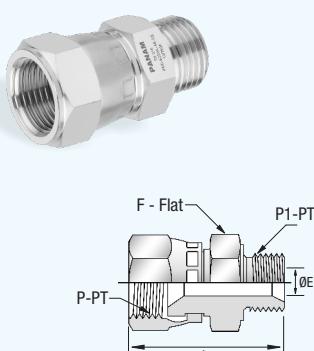
Male Connectors - 37° JIC (Female Swivel) x BSPT (Male)



Part No	Tube OD (P-PT)			(P1-PT) BSPT	Dimensions			
	inch	mm	JIC/UNF		L	E	G	F
PMC-2JSWL-2R-SS	1/8	3	5/16-24	1/8	30.0	1.6	11.1	11.1
PMC-3JSWL-2R-SS	3/16	4	3/8-24	1/8	32.0	3.2	12.7	11.1
PMC-4JSWL-2R-SS	1/4	6	7/16-20	1/8	34.2	4.4	14.3	12.7
PMC-5JSWL-2R-SS	5/16	8	1 1/2-20	1/8	35.0	6.0	15.9	14.3
PMC-6JSWL-4R-SS	3/8	10	9/16-18	1/4	40.2	7.5	17.5	15.9
PMC-8JSWL-6R-SS	1/2	12	3/4-16	3/8	42.7	9.9	22.2	20.6
PMC-10JSWL-8R-SS	5/8	16	7/8-14	1/2	51.3	12.3	25.4	23.8
PMC-12JSWL-12R-SS	3/4	18	1 1/16-12	3/4	54.5	15.5	31.8	28.6
PMC-14JSWL-12R-SS	7/8	22	1 3/16-12	3/4	56.0	18.0	34.9	31.8
PMC-16JSWL-16R-SS	1	25	1 5/16-12	1	63.7	21.5	38.1	34.9
PMC-20JSWL-20R-SS	1 1/4	32	1 5/8-12	1 1/4	68.9	27.5	50.8	42.9
PMC-24JSWL-24R-SS	1 1/2	38	1 7/8-12	1 1/2	77.6	33.0	57.2	50.8
PMC-32JSWL-32R-SS	2	50	2 1/2-12	2	92.9	45.0	73.0	66.7

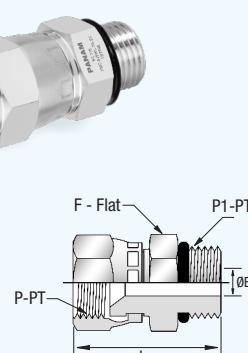
37° Flared Tube Fittings

Male Connectors - 37° JIC (Female Swivel) x BSPP (Male)



Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions		
	inch	mm	JIC/UNF		L	E	F
PMC-4JSWL-2G-SS	1/4	6	7/16-20	1/8-28	24.0	1.5	14.0
PMC-4JSWL-4G-SS	1/4	6	7/16-20	1/4-19	29.0	4.3	19.0
PMC-5JSWL-2G-SS	5/16	8	1/2-20	1/8-28	25.0	1.5	14.0
PMC-5JSWL-4G-SS	5/16	8	1/2-20	1/4-19	29.0	4.3	19.0
PMC-6JSWL-4G-SS	3/8	10	9/16-18	1/4-19	30.0	7.4	19.0
PMC-6JSWL-6G-SS	3/8	10	9/16-18	3/8-19	31.0	7.4	22.0
PMC-8JSWL-6G-SS	1/2	12	3/4-16	3/8-19	33.0	7.4	22.0
PMC-8JSWL-4G-SS	1/2	12	3/4-16	1/4-19	33.0	4.3	19.0
PMC-10JSWL-8G-SS	5/8	16	7/8-14	1/2-14	37.0	9.7	27.0
PMC-10JSWL-6G-SS	5/8	16	7/8-14	3/8-19	35.0	7.4	22.0
PMC-12JSWL-12G-SS	3/4	18	1 1/16-12	3/4-14	42.0	15.2	32.0
PMC-12JSWL-8G-SS	3/4	18	1 1/16-12	1/2-14	40.0	9.7	27.0
PMC-16JSWL-16G-SS	1	25	1 5/16-12	1-11	45.0	21.1	41.0
PMC-16JSWL-12G-SS	1	25	1 5/16-12	3/4-14	43.0	15.2	36.0
PMC-20JSWL-20G-SS	1 1/4	32	1 5/8-12	1 1/4-11	52.0	26.9	50.0
PMC-20JSWL-16G-SS	1 1/4	32	1 5/8-12	1-11	54.0	21.0	41.0
PMC-24JSWL-24G-SS	1 1/2	38	1 7/8-12	1 1/2-11	58.0	32.8	55.0
PMC-24JSWL-20G-SS	1 1/2	38	1 7/8-12	1 1/4-11	60.0	26.9	50.0

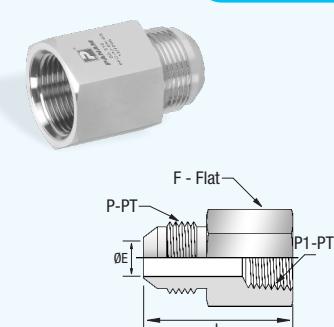
Male Connectors - 37° JIC (Female Swivel) x SAE / MS (Male)



Part No	Tube OD (P-PT)			(P1-PT) SAE/MS	Dimensions		
	inch	mm	JIC/UNF		L	E	F
PMC-4JSWL-7S-SS	1/4	6	7/16-20	7/16-20	32.7	4.3	14.2
PMC-4JSWL-9S-SS	1/4	6	7/16-20	9/16-18	34.2	4.3	17.4
PMC-5JSWL-8S-SS	5/16	8	1/2-20	1/2-20	33.7	5.8	14.0
PMC-6JSWL-9S-SS	3/8	10	9/16-18	9/16-18	35.7	7.4	15.9
PMC-6JSWL-7S-SS	3/8	10	9/16-18	7/16-20	34.2	7.4	14.2
PMC-6JSWL-12S-SS	3/8	10	9/16-18	3/4-16	37.5	7.4	22.3
PMC-8JSWL-12S-SS	1/2	12	3/4-16	3/4-16	40.2	9.7	22.3
PMC-8JSWL-9S-SS	1/2	12	3/4-16	9/16-18	38.5	9.7	20.6
PMC-8JSWL-14S-SS	1/2	12	3/4-16	7/8-14	47.0	9.7	22.3
PMC-10JSWL-14S-SS	5/8	16	7/8-14	7/8-14	46.0	12.1	25.4
PMC-10JSWL-12S-SS	5/8	16	7/8-14	3/4-16	41.7	12.1	25.4
PMC-10JSWL-17S-SS	5/8	16	7/8-14	1 1/16-12	48.0	12.1	31.8
PMC-12JSWL-17S-SS	3/4	18	1 1/16-12	1 1/16-12	51.7	15.2	31.8
PMC-12JSWL-21S-SS	3/4	18	1 1/16-12	1 5/16-12	52.5	15.2	31.8
PMC-16JSWL-21S-SS	1	25	1 5/16-12	1 5/16-12	57.0	21.1	38.1
PMC-16JSWL-17S-SS	1	25	1 5/16-12	1 1/16-12	53.5	21.1	38.1
PMC-20JSWL-26S-SS	1 1/4	32	1 5/8-12	1 5/8-12	62.2	26.9	50.8

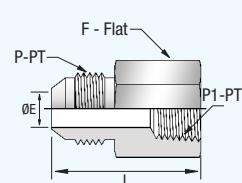
37° Flared Tube Fittings

Female Connectors - 37° JIC (Male) x NPT (Female) **SAE 070103**



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PFC-2J-2N-SS	1/8	3	5/16-12	1/8	28.4	1.6	14.3
PFC-3J-2N-SS	3/16	4	3/8-24	1/8	28.7	3.2	14.3
PFC-4J-2N-SS	1/4	6	7/16-20	1/8	30.2	4.4	14.3
PFC-4J-4N-SS	1/4	6	7/16-20	1/4	35.3	4.4	19.1
PFC-5J-2N-SS	5/16	8	1/2-20	1/8	29.7	6.0	14.3
PFC-5J-4N-SS	5/16	8	1/2-20	1/4	35.3	6.0	19.1
PFC-6J-4N-SS	3/8	10	9/16-18	1/4	35.6	7.5	19.1
PFC-6J-6N-SS	3/8	10	9/16-18	3/8	37.1	7.5	22.2
PFC-8J-6N-SS	1/2	12	3/4-16	3/8	39.6	9.9	22.2
PFC-8J-8N-SS	1/2	12	3/4-16	1/2	45.6	9.9	28.6
PFC-10J-8N-SS	5/8	16	7/8-14	1/2	48.0	12.3	28.6
PFC-12J-8N-SS	3/4	18	1 1/16-12	1/2	52.1	15.5	28.6
PFC-12J-12N-SS	3/4	18	1 1/16-12	3/4	52.3	15.5	34.9
PFC-14J-12N-SS	7/8	22	1 3/16-12	3/4	52.3	18.3	34.9
PFC-16J-16N-SS	1	25	1 5/16-12	1	59.7	21.5	41.3
PFC-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	63.2	27.5	50.8
PFC-32J-24N-SS	2	38	2 1/2-12	1 1/2	66.5	33.0	60.3
PFC-32J-32N-SS	2	50	2 1/2-12	2	75.4	45.0	73.0

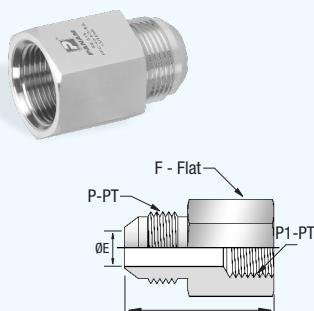
Female Connectors - 37° JIC (Male) x BSPT (Female)



Part No	Tube OD (P-PT)			(P1-PT) BSPT	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PFC-2J-2R-SS	1/8	3	5/16-12	1/8	28.4	1.6	14.3
PFC-3J-2R-SS	3/16	4	3/8-24	1/8	28.7	3.2	14.3
PFC-4J-2R-SS	1/4	6	7/16-20	1/8	30.2	4.4	14.3
PFC-4J-4R-SS	1/4	6	7/16-20	1/4	35.3	4.4	19.1
PFC-5J-2R-SS	5/16	8	1/2-20	1/8	29.7	6.0	14.3
PFC-5J-4R-SS	5/16	8	1/2-20	1/4	35.3	6.0	19.1
PFC-6J-4R-SS	3/8	10	9/16-18	1/4	35.6	7.5	19.1
PFC-6J-6R-SS	3/8	10	9/16-18	3/8	37.1	7.5	22.2
PFC-8J-6R-SS	1/2	12	3/4-16	3/8	39.6	9.9	22.2
PFC-8J-8R-SS	1/2	12	3/4-16	1/2	45.6	9.9	28.6
PFC-10J-8R-SS	5/8	16	7/8-14	1/2	48.0	12.3	28.6
PFC-12J-8R-SS	3/4	18	1 1/16-12	1/2	52.1	15.5	28.6
PFC-12J-12R-SS	3/4	18	1 1/16-12	3/4	52.3	15.5	34.9
PFC-14J-12R-SS	7/8	22	1 3/16-12	3/4	52.3	18.3	34.9
PFC-16J-16R-SS	1	25	1 5/16-12	1	59.7	21.5	41.3
PFC-20J-20R-SS	1 1/4	32	1 5/8-12	1 1/4	63.2	27.5	50.8
PFC-32J-24R-SS	2	38	2 1/2-12	1 1/2	66.5	33.0	60.3
PFC-32J-32R-SS	2	50	2 1/2-12	2	75.4	45.0	73.0

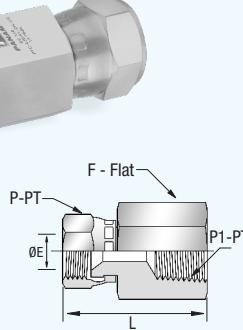
37° Flared Tube Fittings

Female Connectors - 37° JIC (Male) x BSPP (Female)



Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions		
	inch	mm	JIC / UNF		L	E	F
PFC-4J-2G-SS	1/4	6	7/16-20	1/8-28	30.2	1.5	16.0
PFC-4J-4G-SS	1/4	6	7/16-20	1/4-19	35.3	4.3	19.0
PFC-5J-2G-SS	5/16	8	1 1/2-20	1/8-28	29.7	1.5	16.0
PFC-6J-4G-SS	3/8	10	9/16-18	1/4-19	35.6	4.3	19.0
PFC-6J-6G-SS	3/8	10	9/16-18	3/8-19	37.1	7.4	22.0
PFC-8J-6G-SS	1/2	12	3/4-16	3/8-19	39.6	7.4	22.0
PFC-8J-8G-SS	1/2	12	3/4-16	1/2-14	45.5	9.7	30.0
PFC-10J-8G-SS	5/8	16	7/8-14	1/2-14	48.0	9.7	30.0
PFC-12J-12G-SS	3/4	18	1 1/16-12	3/4-14	52.3	15.2	36.0
PFC-16J-16G-SS	1	25	1 5/16-12	1-11	59.7	21.1	46.0

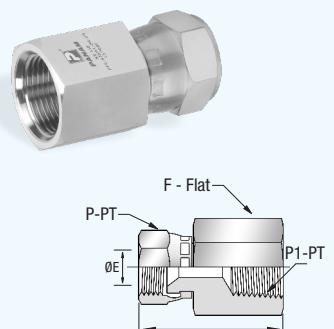
Female Connectors - 37° JIC (Female Swivel) x NPT (Female)



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / INF		L	E	G	F
PFC-2JSWL-2N-SS	1/8	3	5/16-24	1/8	36.1	1.6	11.1	14.3
PFC-3JSWL-2N-SS	3/16	4	3/8-24	1/8	37.3	3.2	12.7	14.3
PFC-4JSWL-2N-SS	1/4	6	7/16-20	1/8	39.7	4.4	14.3	14.3
PFC-5JSWL-2N-SS	5/16	8	1 1/2-20	1/8	40.5	6.0	15.9	14.3
PFC-6JSWL-4N-SS	3/8	10	9/16-18	1/4	45.8	7.5	17.5	19.1
PFC-8JSWL-6N-SS	1/2	12	3/4-16	3/8	47.0	9.9	22.2	22.2
PFC-10JSWL-8N-SS	5/8	16	7/8-14	1/2	51.6	12.3	25.4	28.6
PFC-12JSWL-12N-SS	3/4	18	1 1/16-12	3/4	66.6	15.5	31.8	34.9
PFC-14JSWL-12N-SS	7/8	22	1 3/16-12	3/4	67.8	18.0	34.9	34.9
PFC-16JSWL-16N-SS	1	25	1 5/16-12	1	73.5	21.5	38.1	41.3
PFC-20JSWL-20N-SS	1 1/4	32	1 5/16-12	1 1/4	78.1	27.5	50.8	50.8
PFC-24JSWL-24N-SS	1 1/2	38	1 7/8-12	1 1/2	86.7	33.0	60.3	60.3
PFC-32JSWL-32N-SS	2	50	2 1/2-12	2	89.3	45.0	73.0	66.7

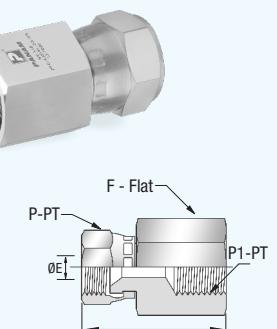
37° Flared Tube Fittings

Female Connectors - 37° JIC (Female Swivel) x BSPT (Female)



Part No	Tube OD (P-PT)			(P1-PT) BSPT	Dimensions			
	inch	mm	JIC / INF		L	E	G	F
PFC-2JSWL-2R-SS	1/8	3	5/16-24	1/8	36.1	1.6	11.1	14.3
PFC-3JSWL-2R-SS	3/16	4	3/8-24	1/8	37.3	3.2	12.7	14.3
PFC-4JSWL-2R-SS	1/4	6	7/16-20	1/8	39.7	4.4	14.3	14.3
PFC-5JSWL-2R-SS	5/16	8	1/2-20	1/8	40.5	6.0	15.9	14.3
PFC-6JSWL-4R-SS	3/8	10	9/16-18	1/4	45.8	7.5	17.5	19.1
PFC-8JSWL-6R-SS	1/2	12	3/4-16	3/8	47.0	9.9	22.2	22.2
PFC-10JSWL-8R-SS	5/8	16	7/8-14	1/2	51.6	12.3	25.4	28.6
PFC-12JSWL-12R-SS	3/4	18	1 1/16-12	3/4	66.6	15.5	31.8	34.9
PFC-14JSWL-12R-SS	7/8	22	1 3/16-12	3/4	67.8	18.0	34.9	34.9
PFC-16JSWL-16R-SS	1	25	1 5/16-12	1	73.5	21.5	38.1	41.3
PFC-20JSWL-20R-SS	1 1/4	32	1 5/16-12	1 1/4	78.1	27.5	50.8	50.8
PFC-24JSWL-24R-SS	1 1/2	38	1 7/8-12	1 1/2	86.7	33.0	60.3	60.3
PFC-32JSWL-32R-SS	2	50	2 1/2-12	2	89.3	45.0	73.0	66.7

Female Connectors - 37° JIC (Female Swivel) x BSPP (Female)

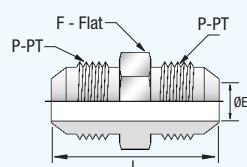


Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions			
	inch	mm	JIC / INF		L	E	G	F
PFC-2JSWL-2G-SS	1/8	3	5/16-24	1/8	36.1	1.6	11.1	14.3
PFC-3JSWL-2G-SS	3/16	4	3/8-24	1/8	37.3	3.2	12.7	14.3
PFC-4JSWL-2G-SS	1/4	6	7/16-20	1/8	39.7	4.4	14.3	14.3
PFC-5JSWL-2G-SS	5/16	8	1/2-20	1/8	40.5	6.0	15.9	14.3
PFC-6JSWL-4G-SS	3/8	10	9/16-18	1/4	45.8	7.5	17.5	19.1
PFC-8JSWL-6G-SS	1/2	12	3/4-16	3/8	47.0	9.9	22.2	22.2
PFC-10JSWL-8G-SS	5/8	16	7/8-14	1/2	51.6	12.3	25.4	28.6
PFC-12JSWL-12G-SS	3/4	18	1 1/16-12	3/4	66.6	15.5	31.8	34.9
PFC-14JSWL-12G-SS	7/8	22	1 3/16-12	3/4	67.8	18.0	34.9	34.9
PFC-16JSWL-16G-SS	1	25	1 5/16-12	1	73.5	21.5	38.1	41.3
PFC-20JSWL-20G-SS	1 1/4	32	1 5/16-12	1 1/4	78.1	27.5	50.8	50.8
PFC-24JSWL-24G-SS	1 1/2	38	1 7/8-12	1 1/2	86.7	33.0	60.3	60.3
PFC-32JSWL-32G-SS	2	50	2 1/2-12	2	89.3	45.0	73.0	66.7

37° Flared Tube Fittings

Unions - 37° JIC

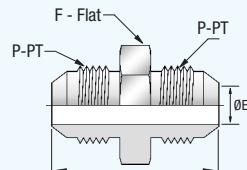
SAE 070101



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PU-2J-SS	1/8	3	5/16-24	29.7	1.6	11.1
PU-3J-SS	3/16	4	3/8-24	31.2	3.2	11.1
PU-4J-SS	1/4	6	7/16-20	34.8	4.4	12.7
PU-5J-SS	5/16	8	1/2-20	34.8	6.0	14.3
PU-6J-SS	3/8	10	9/16-18	35.8	7.5	15.9
PU-8J-SS	1/2	12	3/4-16	41.1	9.9	20.6
PU-10J-SS	5/8	16	7/8-14	47.8	12.3	23.8
PU-12J-SS	3/4	18	1 1/16-12	54.9	15.5	28.6
PU-14J-SS	7/8	22	1 3/16-12	56.1	18.0	31.8
PU-16J-SS	1	25	1 5/16-12	57.2	21.5	34.9
PU-20J-SS	1 1/4	32	1 5/8-12	61.7	27.5	42.9
PU-24J-SS	1 1/2	38	1 7/8-12	69.8	33.0	50.8
PU-32J-SS	2	50	2 1/2-12	86.4	45.0	66.7

Large Hex Unions - 37° JIC

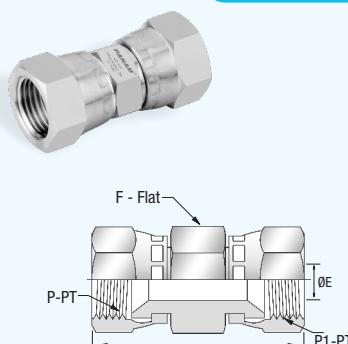
SAE 070119



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PUL-2J-SS	1/8	3	5/16-24	29.7	1.6	14.3
PUL-3J-SS	3/16	4	3/8-24	31.2	3.2	15.9
PUL-4J-SS	1/4	6	7/16-20	34.8	4.4	17.5
PUL-5J-SS	5/16	8	1/2-20	34.8	6.0	19.1
PUL-6J-SS	3/8	10	9/16-18	35.8	7.5	20.6
PUL-8J-SS	1/2	12	3/4-16	41.1	9.9	25.4
PUL-10J-SS	5/8	16	7/8-14	47.8	12.3	28.6
PUL-12J-SS	3/4	18	1 1/16-12	54.9	15.5	34.9
PUL-14J-SS	7/8	22	1 3/16-12	56.1	18.3	38.1
PUL-16J-SS	1	25	1 5/16-12	57.2	21.5	41.3
PUL-20J-SS	1 1/4	32	1 5/8-12	61.7	27.5	47.6
PUL-24J-SS	1 1/2	38	1 7/8-12	69.8	33.0	54.0
PUL-32J-SS	2	50	2 1/2-12	86.4	45.0	69.9

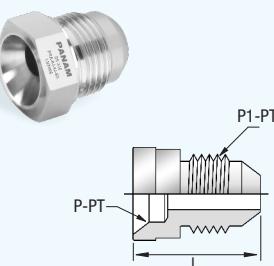
37° Flared Tube Fittings

Swivel Union - 37° JIC (Female Swivel) x 37° JIC (Female Swivel)



Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions		
	inch	mm	JIC / INF		L	E	F
PSU-4JSWL-SS	1/4	6	7/16-20	1/4	37.0	4.7	19.0
PSU-6JSWL-4JSWL-SS	3/8	10	9/16-18	1/4	38.6	4.7	22.0
PSU-6JSWL-SS	3/8	10	9/16-18	3/8	40.5	7.9	22.0
PSU-8JSWL-4JSWL-SS	1/2	12	3/4-16	1/4	41.5	4.7	27.0
PSU-8JSWL-6JSWL-SS	1/2	12	3/4-16	3/8	42.9	7.9	27.0
PSU-8JSWL-SS	1/2	12	3/4-16	1/2	45.8	11.1	27.0
PSU-10JSWL-SS	5/8	16	7/8-14	5/8	47.5	14.3	30.0
PSU-12JSWL-8JSWL-SS	3/4	18	1 1/16-12	1/2	48.2	11.1	32.0
PSU-12JSWL-SS	3/4	18	1 1/16-12	3/4	49.5	16.7	32.0
PSU-16JSWL-SS	1	25	1 5/16-12	1	57.5	22.2	41.0
PSU-20JSWL-SS	1 1/4	32	1 5/8-12	1 1/4	66.0	28.6	50.0
PSU-24JSWL-SS	1 1/2	38	1 7/8-12	1 1/2	70.0	33.3	60.0

Reducing Adapters - 37° JIC

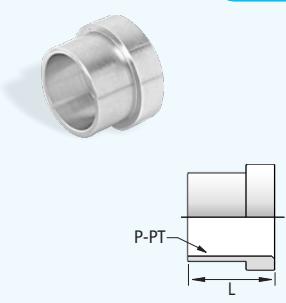


Part No	Tube OD (P-PT)			Tube OD (P1-PT)		Dimensions	
	inch	mm	JIC / UNF	inch	mm	L	
PRA-6J-4J-SS	3/8	10	7/16-20	1/4	6	24.6	
PRA-8J-4J-SS	1/2	12	3/4-16	1/4	6	25.4	
PRA-8J-6J-SS	1/2	12	3/4-16	3/8	10	25.4	
PRA-10J-4J-SS	5/8	16	7/8-14	1/4	6	26.2	
PRA-10J-6J-SS	5/8	16	7/8-14	3/8	10	26.2	
PRA-12J-4J-SS	3/4	18	1 1/16-12	1/4	6	27.7	
PRA-12J-6J-SS	3/4	18	1 1/16-12	3/8	10	27.7	
PRA-12J-8J-SS	3/4	18	1 1/16-12	1/2	12	30.2	
PRA-14J-6J-SS	7/8	22	1 3/16-12	3/8	10	28.7	
PRA-14J-10J-SS	7/8	22	1 3/16-12	5/8	16	33.7	
PRA-16J-4J-SS	1	25	1 5/16-12	1/4	6	31.0	
PRA-16J-6J-SS	1	25	1 5/16-12	3/8	10	31.0	
PRA-16J-8J-SS	1	25	1 5/16-12	1/2	12	32.3	
PRA-16J-10J-SS	1	25	1 5/16-12	5/8	16	35.1	
PRA-16J-12J-SS	1	25	1 5/16-12	3/4	18	37.3	
PRA-20J-12J-SS	1 1/4	32	1 5/8-12	3/4	18	38.8	
PRA-20J-16J-SS	1 1/4	32	1 5/8-12	1	25	40.3	
PRA-24J-8J-SS	1 1/2	38	1 7/8-12	1/2	12	39.6	
PRA-24J-12J-SS	1 1/2	38	1 7/8-12	3/4	18	41.4	
PRA-24J-16J-SS	1 1/2	38	1 7/8-12	1	25	41.4	
PRA-32J-24J-SS	2	50	2 1/2-12	1 1/2	38	48.5	

37° Flared Tube Fittings

Sleeves - 37° JIC

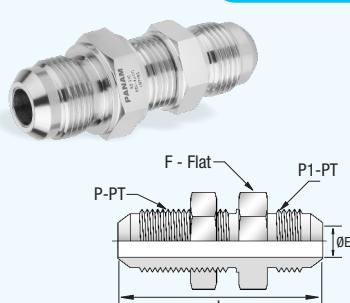
SAE 070115



Part No	Part No	Tube OD (P-PT)			Dimensions L
		inch	JIC / NPT	mm	
PS-2J-SS	PS-3M-SS	1/8	5/16-24	3	8.6
PS-3J-SS	PS-4M-SS	3/16	3/8-24	4	8.6
PS-4J-SS	PS-6M-SS	1/4	7/16-20	6	10.4
PS-5J-SS	PS-8M-SS	5/16	1/2-20	8	11.2
PS-6J-SS	PS-10M-SS	3/8	9/16-18	10	12.7
PS-8J-SS	PS-12M-SS	1/2	3/4-16	12	14.2
PS-10J-SS	PS-16M-SS	5/8	7/8-14	16	16.8
PS-12J-SS	PS-18M-SS	3/4	1 1/16-12	18	17.3
PS-14J-SS	PS-22M-SS	7/8	1 3/16-12	22	19.3
PS-16J-SS	PS-25M-SS	1	1 5/16-12	25	19.8
PS-20J-SS	PS-32M-SS	1 1/4	1 5/8-12	32	23.1
PS-24J-SS	PS-38M-SS	1 1/2	1 7/8-12	38	28.4
PS-32J-SS	PS-50M-SS	2	2 1/2-12	50	30.2

Bulkhead Unions - 37° JIC

SAE 070601

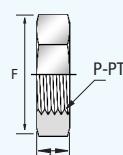


Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PBU-3J-SS	3/16	4	3/8-24	48.3	3.2	15.9
PBU-4J-SS	1/4	6	7/16-20	52.6	4.4	17.5
PBU-5J-SS	5/16	8	1/2-20	52.6	6.0	19.1
PBU-6J-SS	3/8	10	9/16-18	55.4	7.5	20.6
PBU-8J-SS	1/2	12	3/4-16	62.0	9.9	25.4
PBU-10J-SS	5/8	16	7/8-14	69.6	12.3	28.6
PBU-12J-SS	3/4	18	1 1/16-12	78.5	15.5	34.9
PBU-14J-SS	7/8	22	1 3/16-12	79.2	18.3	38.1
PBU-16J-SS	1	25	1 5/16-12	79.8	21.5	41.3
PBU-20J-SS	1 1/4	32	1 5/8-12	84.1	27.5	47.6
PBU-24J-SS	1 1/2	38	1 7/8-12	89.4	33.0	54.0
PBU-32J-SS	2	50	2 1/2-12	106.7	45.0	69.9

37° Flared Tube Fittings

Bulkhead Lock Nuts - 37° JIC

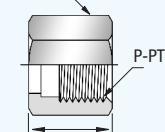
SAE 070118



Part No	Tube OD (P-PT)			Dimensions	
	inch	mm	JIC / UNF	L	F
PBLN-3J-SS	3/16	4	3/8-24	5.6	15.9
PBLN-4J-SS	1/4	6	7/16-20	7.1	17.5
PBLN-5J-SS	5/16	8	1/2-20	7.1	19.1
PBLN-6J-SS	3/8	10	9/16-18	6.9	20.6
PBLN-8J-SS	1/2	12	3/4-16	7.9	25.4
PBLN-10J-SS	5/8	16	7/8-14	9.1	28.6
PBLN-12J-SS	3/4	18	1 1/16-12	10.4	34.9
PBLN-14J-SS	7/8	22	1 3/16-12	10.4	38.1
PBLN-16J-SS	1	25	1 5/16-22	10.4	41.3
PBLN-20J-SS	1 1/4	32	1 5/8-12	10.4	47.6
PBLN-24J-SS	1 1/2	38	1 7/8-12	10.4	54.0
PBLN-32J-SS	2	50	2 1/2-12	10.4	69.9

Nuts - 37° JIC

SAE 070110

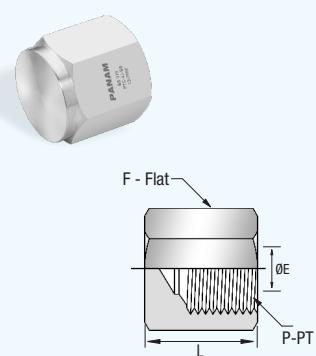


Part No	Tube OD (P-PT)			Dimensions	
	inch	mm	JIC / UNF	L	F
PN-2J-SS	1/8	3	5/16-24	14.0	9.5
PN-3J-SS	3/16	4	3/8-24	15.5	11.1
PN-4J-SS	1/4	6	7/16-20	15.8	14.3
PN-5J-SS	5/16	8	1/2-20	17.3	15.9
PN-6J-SS	3/8	10	9/16-18	18.5	17.5
PN-8J-SS	1/2	12	3/4-16	21.6	22.2
PN-10J-SS	5/8	16	7/8-14	24.9	25.4
PN-12J-SS	3/4	18	1 1/16-12	26.2	31.8
PN-14J-SS	7/8	22	1 3/16-12	27.7	34.9
PN-16J-SS	1	25	1 5/16-12	28.7	38.1
PN-20J-SS	1 1/4	32	1 5/8-12	31.2	50.8
PN-24J-SS	1 1/2	38	1 7/8-12	36.1	57.2
PN-32J-SS	2	50	2 1/2-12	44.5	73.0

37° Flared Tube Fittings

Tube Caps - 37° JIC

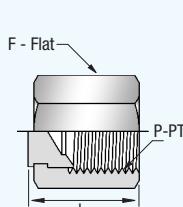
SAE 070109



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PTC-2J-SS	1/8	3	5/16-24	12.7	1.6	9.5
PTC-3J-SS	3/16	4	3/8-24	14.3	3.2	11.1
PTC-4J-SS	1/4	6	7/16-20	15.1	4.4	14.3
PTC-5J-SS	5/16	8	1 1/2-20	15.5	6.0	15.9
PTC-6J-SS	3/8	10	9/16-18	15.9	7.5	17.5
PTC-8J-SS	1/2	12	3/4-16	19.1	9.9	22.2
PTC-10J-SS	5/8	16	7/8-14	21.4	12.3	25.4
PTC-12J-SS	3/4	18	1 1/16-12	23.0	15.5	31.8
PTC-14J-SS	7/8	22	1 3/16-12	24.6	18.3	34.9
PTC-16J-SS	1	25	1 5/16-12	25.8	21.5	38.1
PTC-20J-SS	1 1/4	32	1 5/8-12	27.0	27.5	50.8
PTC-24J-SS	1 1/2	38	1 7/8-12	30.2	33.0	57.2
PTC-32J-SS	2	50	2 1/2-12	36.5	45.0	73.0

Tube Cap Assembly - 37° JIC

SAE 070112A

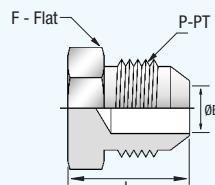


Part No	Tube OD (P-PT)			Dimensions	
	inch	mm	JIC / UNF	L	F
PTCA-2J-SS	1/8	3	5/16-24	15.3	9.5
PTCA-3J-SS	3/16	4	3/8-24	16.8	11.1
PTCA-4J-SS	1/4	6	7/16-20	17.1	14.3
PTCA-5J-SS	5/16	8	1 1/2-20	19.5	15.9
PTCA-6J-SS	3/8	10	9/16-18	20.5	17.5
PTCA-8J-SS	1/2	12	3/4-16	23.9	22.2
PTCA-10J-SS	5/8	16	7/8-14	27.1	25.4
PTCA-12J-SS	3/4	18	1 1/16-12	31.6	31.8
PTCA-14J-SS	7/8	22	1 3/16-12	32.0	34.9
PTCA-16J-SS	1	25	1 5/16-12	32.8	38.1
PTCA-20J-SS	1 1/4	32	1 5/8-12	35.4	50.8
PTCA-24J-SS	1 1/2	38	1 7/8-12	43.2	57.2
PTCA-32J-SS	2	50	2 1/2-12	52.6	73.0

37° Flared Tube Fittings

Tube Plugs - 37° JIC

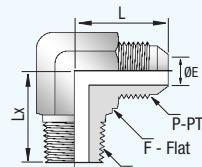
SAE 070112



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PTP-2J-SS	1/8	3	5/16-24	17.8	1.6	11.1
PTP-3J-SS	3/16	4	3/8-24	18.5	3.2	11.1
PTP-4J-SS	1/4	6	7/16-20	20.3	4.4	12.7
PTP-5J-SS	5/16	8	1 1/2-20	20.3	6.0	14.3
PTP-6J-SS	3/8	10	9/16-18	21.3	7.5	15.9
PTP-8J-SS	1/2	12	3/4-16	23.9	9.9	20.6
PTP-10J-SS	5/8	16	7/8-14	27.9	12.3	23.8
PTP-12J-SS	3/4	18	1 1/16-12	32.5	15.5	28.6
PTP-14J-SS	7/8	22	1 3/16-12	33.3	18.3	31.8
PTP-16J-SS	1	25	1 5/16-12	33.8	21.5	34.9
PTP-20J-SS	1 1/4	32	1 5/8-12	36.8	27.5	42.9
PTP-24J-SS	1 1/2	38	1 7/8-12	41.9	33.0	50.8
PTP-32J-SS	2	50	2 1/2-12	52.1	45.0	66.7

Male Elbows - 37° JIC (Male) x NPT (Male)

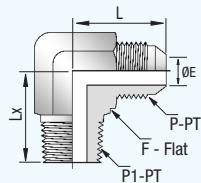
SAE 070202



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PME-2J-2N-SS	1/8	3	5/16-24	1/8	19.6	1.6	11.1	18.3
PME-3J-2N-SS	3/16	4	3/8-24	1/8	21.1	3.2	11.1	18.3
PME-4J-2N-SS	1/4	6	7/16-20	1/8	22.6	4.4	12.7	19.8
PME-4J-4N-SS	1/4	6	7/16-20	1/4	26.9	4.4	14.3	27.7
PME-5J-2N-SS	5/16	8	1/2-20	1/8	24.1	4.8	14.3	19.8
PME-5J-4N-SS	5/16	8	1/2-20	1/4	26.9	6.0	14.3	27.7
PME-6J-2N-SS	3/8	10	9/16-18	1/8	26.9	4.8	14.3	22.8
PME-6J-4N-SS	3/8	10	9/16-18	1/4	26.9	7.1	14.3	27.7
PME-6J-6N-SS	3/8	10	9/16-18	3/8	29.0	7.5	17.5	31.0
PME-6J-8N-SS	3/8	10	9/16-18	1/2	31.2	7.5	20.6	37.3
PME-8J-4N-SS	1/2	12	3/4-16	1/4	31.8	7.1	20.6	31.0
PME-8J-6N-SS	1/2	12	3/4-16	3/8	31.8	9.9	20.6	31.0
PME-8J-8N-SS	1/2	12	3/4-16	1/2	33.7	9.9	20.6	37.3
PME-8J-12N-SS	1/2	12	3/4-16	3/4	36.0	9.0	25.4	40.4
PME-10J-6N-SS	5/8	16	7/8-14	3/8	36.8	9.9	20.6	33.0
PME-10J-8N-SS	5/8	16	7/8-14	1/2	36.8	12.3	20.6	37.3
PME-10J-12N-SS	5/8	16	7/8-14	3/4	38.9	12.3	25.4	40.4
PME-12J-12N-SS	3/4	18	1 1/16-12	3/4	42.2	15.5	27.0	40.4
PME-12J-16N-SS	3/4	18	1 1/16-12	1	42.2	15.5	31.8	50.4
PME-14J-12N-SS	7/8	22	1 3/16-12	3/4	45.7	18.3	31.8	42.9
PME-16J-12N-SS	1	25	1 5/16-12	3/4	46.0	18.3	34.9	45.2
PME-16J-16N-SS	1	25	1 5/16-12	1	46.0	21.5	34.9	50.0
PME-20J-16N-SS	1 1/4	32	1 5/8-12	1	52.3	23.8	42.9	59.6
PME-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	52.3	27.5	42.9	60.5
PME-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	59.2	33.0	50.8	67.1
PME-32J-32N-SS	2	50	2 1/2-12	2	77.7	45.0	63.5	76.2

37° Flared Tube Fittings

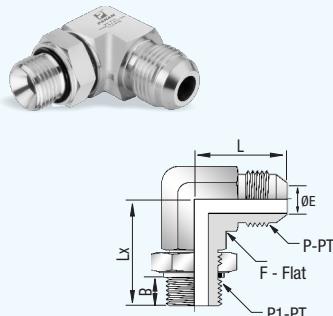
Male Elbow - 37° JIC (Male) x BSPT (Male)



Part No	Tube OD (P-PT)			(P1-PT) BSPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PME-2J-2R-SS	1/8	3	5/16-24	1/8	19.6	1.6	11.1	18.3
PME-3J-2R-SS	3/16	4	3/8-24	1/8	21.1	3.2	11.1	18.3
PME-4J-2R-SS	1/4	6	7/16-20	1/8	22.6	4.4	12.7	19.8
PME-4J-4R-SS	1/4	6	7/16-20	1/4	26.9	4.4	14.3	27.7
PME-5J-2R-SS	5/16	8	1/2-20	1/8	24.1	4.8	14.3	19.8
PME-5J-4R-SS	5/16	8	1/2-20	1/4	26.9	6.0	14.3	27.7
PME-6J-2R-SS	3/8	10	9/16-18	1/8	26.9	4.8	14.3	22.8
PME-6J-4R-SS	3/8	10	9/16-18	1/4	26.9	7.1	14.3	27.7
PME-6J-6R-SS	3/8	10	9/16-18	3/8	29.0	7.5	17.5	31.0
PME-6J-8R-SS	3/8	10	9/16-18	1/2	31.2	7.5	20.6	37.3
PME-8J-4R-SS	1/2	12	3/4-16	1/4	31.8	7.1	20.6	31.0
PME-8J-6R-SS	1/2	12	3/4-16	3/8	31.8	9.9	20.6	31.0
PME-8J-8R-SS	1/2	12	3/4-16	1/2	33.7	9.9	20.6	37.3
PME-8J-12R-SS	1/2	12	3/4-16	3/4	36.0	9.0	25.4	40.4
PME-10J-6R-SS	5/8	16	7/8-14	3/8	36.8	9.9	20.6	33.0
PME-10J-8R-SS	5/8	16	7/8-14	1/2	36.8	12.3	20.6	37.3
PME-10J-12R-SS	5/8	16	7/8-14	3/4	38.9	12.3	25.4	40.4
PME-12J-12R-SS	3/4	18	1 1/16-12	3/4	42.2	15.5	27.0	40.4
PME-12J-16R-SS	3/4	18	1 1/16-12	1	42.2	15.5	31.8	50.4
PME-14J-12R-SS	7/8	22	1 3/16-12	3/4	45.7	18.3	31.8	42.9
PME-16J-12R-SS	1	25	1 5/16-12	3/4	46.0	18.3	34.9	45.2
PME-16J-16R-SS	1	25	1 5/16-12	1	46.0	21.5	34.9	50.0
PME-20J-16R-SS	1 1/4	32	1 5/8-12	1	52.3	23.8	42.9	59.6
PME-20J-20R-SS	1 1/4	32	1 5/8-12	1 1/4	52.3	27.5	42.9	60.5
PME-24J-24R-SS	1 1/2	38	1 7/8-12	1 1/2	59.2	33.0	50.8	67.1
PME-32J-32R-SS	2	50	2 1/2-12	2	77.7	45.0	63.5	76.2

37° Flared Tube Fittings

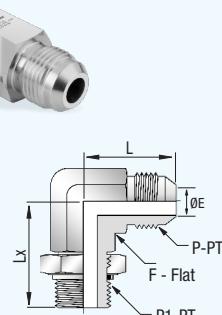
Adjustable Male Elbows - 37° JIC x BSPP



Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PAME-4J-2G-SS	1/4	6	7/16-20	1/8	22.6	1.5	11.0	26.2
PAME-4J-4G-SS	1/4	6	7/16-20	1/4	22.6	4.3	14.0	31.8
PAME-5J-2G-SS	5/16	8	1/2-20	1/8	24.1	1.5	31.0	27.7
PAME-5J-4G-SS	5/16	8	1/2-20	1/4	26.6	4.3	14.0	31.8
PAME-5J-6G-SS	5/16	8	1/2-20	3/8	28.5	5.8	19.0	36.8
PAME-6J-4G-SS	3/8	10	9/16-18	1/4	26.9	4.3	14.0	31.8
PAME-6J-6G-SS	3/8	10	9/16-18	3/8	29.0	7.4	19.0	36.8
PAME-8J-4G-SS	1/2	12	3/4-16	1/4	31.8	4.3	19.0	36.8
PAME-8J-6G-SS	1/2	12	3/4-16	3/8	31.8	7.4	19.0	36.8
PAME-8J-8G-SS	1/2	12	3/4-16	1/2	33.8	9.7	22.0	43.2
PAME-10J-6G-SS	5/8	16	7/8-14	3/8	36.8	7.4	22.0	37.1
PAME-10J-8G-SS	5/8	16	7/8-14	1/2	36.8	9.7	22.0	43.2
PAME-10J-12G-SS	5/8	16	7/8-14	3/4	39.2	12.1	27.0	49.3
PAME-12J-8G-SS	3/4	18	1 1/16-12	1/2	42.2	9.7	27.0	49.3
PAME-12J-12G-SS	3/4	18	1 1/16-12	3/4	42.2	15.2	27.0	49.3
PAME-12J-16G-SS	3/4	18	1 1/16-12	1	44.7	15.2	33.0	52.1
PAME-16J-12G-SS	1	25	1 5/16-12	3/4	46.0	15.2	33.0	48.2
PAME-16J-16G-SS	1	25	1 5/16-12	1	46.0	21.1	33.0	52.1
PAME-20J-16G-SS	1 1/4	32	1 5/8-12	1	52.3	21.1	41.0	57.2
PAME-20J-20G-SS	1 1/4	32	1 5/8-12	1 1/4	52.3	26.9	41.0	57.2
PAME-24J-20G-SS	1 1/2	38	1 7/8-12	1 1/4	59.2	26.9	48.0	60.7
PAME-24J-24G-SS	1 1/2	38	1 7/8-12	1 1/2	59.2	32.8	48.0	60.7

Adjustable Male Elbows - 37° JIC x SAE / MS

SAE 070220

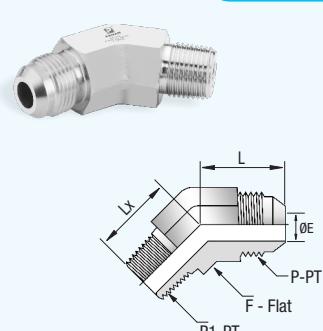


Part No	Tube OD (P-PT)			(P1-PT) SAE/MS	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PAME-2J-5S-SS	1/8	3	5/16-24	5/16-24	19.6	1.6	11.1	23.9
PAME-3J-6S-SS	3/16	4	3/8-24	3/8-24	21.1	3.2	11.1	23.9
PAME-4J-7S-SS	1/4	6	7/16-20	7/16-20	22.6	4.4	12.7	26.2
PAME-5J-8S-SS	5/16	8	1/2-20	1/2-20	24.1	6.0	14.3	28.7
PAME-6J-9S-SS	3/8	10	9/16-18	9/16-18	26.9	7.5	15.9	31.8
PAME-8J-12S-SS	1/2	12	3/4-16	3/4-16	31.8	9.9	20.6	36.8
PAME-10J-14S-SS	5/8	16	7/8-14	7/8-14	36.8	12.3	23.8	43.2
PAME-12J-17S-SS	3/4	18	1 1/16-12	1 1/16-12	42.2	15.5	31.8	49.3
PAME-14J-19S-SS	7/8	22	1 3/16-12	1 3/16-12	45.7	18.3	31.8	50.8
PAME-16J-21S-SS	1	25	1 5/16-12	1 5/16-12	46.0	21.5	34.9	52.1
PAME-20J-22S-SS	1 1/4	32	1 5/8-12	1 5/8-12	52.3	27.5	42.9	57.2
PAME-24J-30S-SS	1 1/2	38	1 7/8-12	1 7/8-12	59.2	33.0	50.8	60.7
PAME-32J-40S-SS	2	50	2 1/2-12	2 1/2-12	77.7	45.0	63.5	73.4

37° Flared Tube Fittings

45° Male Elbows - 37° JIC (Male) x NPT (Male)

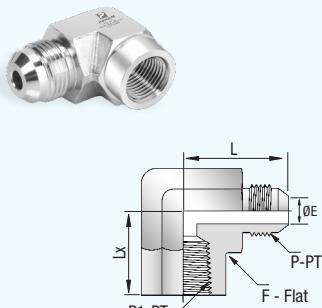
SAE 070302



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PLME-2J-2N-SS	1/8	3	5/16-24	1/8	17.5	1.6	11.1	13.2
PLME-3J-2N-SS	3/16	4	3/8-24	1/8	17.5	3.2	11.1	13.2
PLME-4J-2N-SS	1/4	6	7/16-20	1/8	18.3	4.4	12.7	16.3
PLME-5J-2N-SS	5/16	8	1/2-20	1/8	19.6	4.8	14.3	16.3
PLME-6J-4N-SS	3/8	10	9/16-18	1/4	21.1	7.1	14.3	21.8
PLME-8J-6N-SS	1/2	12	3/4-16	3/8	24.9	9.9	17.5	24.1
PLME-10J-8N-SS	5/8	16	7/8-14	1/2	28.2	12.3	20.6	29.7
PLME-12J-12N-SS	3/4	18	1 1/16-12	3/4	32.5	15.5	27.0	30.5
PLME-14J-12N-SS	7/8	22	1 3/16-12	3/4	36.8	18.3	31.8	33.0
PLME-16J-16N-SS	1	25	1 5/16-12	1	37.3	21.5	34.9	37.6
PLME-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	40.4	27.5	42.9	42.4
PLME-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	45.2	33.0	50.8	45.0
PLME-32J-32N-SS	2	50	2 1/2-12	2	56.4	45.0	63.5	53.6

Female Elbows - 37° JIC (Male) x NPT (Female)

SAE 070203

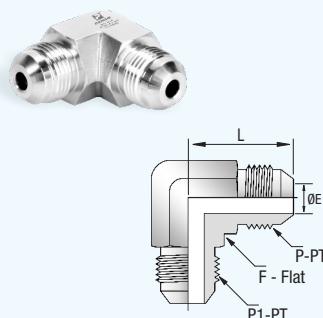


Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PFE-2J-2N-SS	1/8	3	5/16-24	1/8	25.4	1.6	14.3	16.8
PFE-3J-2N-SS	3/16	4	3/8-24	1/8	26.2	3.2	14.3	16.8
PFE-4J-2N-SS	1/4	6	7/16-20	1/8	27.4	4.4	14.3	16.8
PFE-4J-4N-SS	1/4	6	7/16-20	1/4	30.9	4.4	20.6	22.4
PFE-5J-2N-SS	5/16	8	1/2-20	1/8	27.4	6.0	14.3	16.8
PFE-5J-4N-SS	5/16	8	1/2-20	1/4	30.9	6.0	20.6	22.4
PFE-6J-2N-SS	3/8	10	9/16-20	1/8	26.9	7.5	15.9	16.8
PFE-6J-4N-SS	3/8	10	9/16-20	1/4	31.2	7.5	20.6	22.4
PFE-6J-6N-SS	3/8	10	9/16-20	3/8	33.2	7.5	23.8	25.9
PFE-8J-4N-SS	1/2	12	3/4-16	1/4	31.6	9.9	20.6	22.4
PFE-8J-6N-SS	1/2	12	3/4-16	3/8	36.1	9.9	23.8	25.9
PFE-8J-8N-SS	1/2	12	3/4-16	1/2	36.1	9.9	27.0	31.2
PFE-10J-8N-SS	5/8	16	7/8-14	1/2	41.7	12.3	27.0	31.2
PFE-12J-8N-SS	3/4	18	1 1/16-12	1/2	42.1	15.5	31.8	31.2
PFE-12J-12N-SS	3/4	18	1 1/16-12	3/4	48.0	15.5	34.9	34.5
PFE-14J-12N-SS	7/8	22	1 3/16-12	3/4	47.2	18.3	34.9	36.1
PFE-16J-16N-SS	1	25	1 5/16-12	1	55.1	21.5	42.9	41.1
PFE-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	59.2	27.5	50.8	43.2
PFE-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	73.4	33.0	63.5	52.8
PFE-32J-32N-SS	2	50	2 1/2-12	2	83.8	45.0	63.5	60.7

37° Flared Tube Fittings

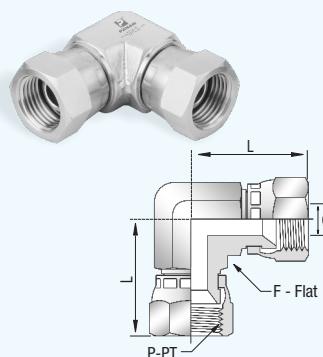
Union Elbows - 37° JIC

SAE 070201



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PUE-2J-SS	1/8	3	5/16-24	19.6	1.6	11.1
PUE-3J-SS	3/16	4	3/8-24	21.1	3.2	11.1
PUE-4J-SS	1/4	6	7/16-20	22.6	4.4	12.7
PUE-5J-SS	5/16	8	1/2-20	24.1	6.0	14.3
PUE-6J-SS	3/8	10	9/16-18	26.9	7.5	14.3
PUE-8J-SS	1/2	12	3/4-16	31.8	9.9	20.6
PUE-10J-SS	5/8	16	7/8-14	36.8	12.3	20.6
PUE-12J-SS	3/4	18	1 1/16-12	42.2	15.5	27.0
PUE-14J-SS	7/8	22	1 3/16-12	45.7	18.3	31.8
PUE-16J-SS	1	25	1 5/16-12	46.0	21.5	34.9
PUE-20J-SS	1 1/4	32	1 5/8-12	52.3	27.5	42.9
PUE-24J-SS	1 1/2	38	1 7/8-12	59.2	33.0	50.8
PUE-32J-SS	2	50	2 1/2-12	77.7	45.0	63.5

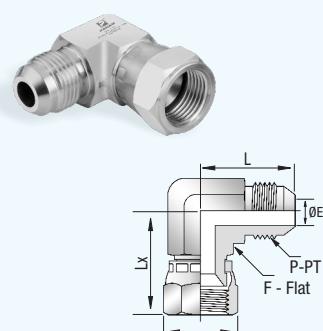
Swivel Union Elbows - 37° JIC (Swivel) x 37° JIC (Swivel)



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PUE-4JSWL-SS	1/4	6	7/16-20	30.5	4.7	14.0
PUE-6JSWL-SS	3/8	10	9/16-20	33.0	7.9	19.0
PUE-8JSWL-SS	1/2	12	3/4-16	38.8	11.1	22.0
PUE-10JSWL-SS	5/8	16	7/8-14	39.4	14.3	22.0
PUE-12JSWL-SS	3/4	18	1 1/16-12	42.3	16.7	27.0
PUE-16JSWL-SS	1	25	1 5/16-12	49.0	22.2	33.0
PUE-20JSWL-SS	1 1/4	32	1 5/8-12	58.2	28.6	41.0
PUE-24JSWL-SS	1 1/2	38	1 7/8-12	63.3	33.3	48.0

Swivel Male Elbow - 37° JIC (Male) x 37° JIC (Female Swivel)

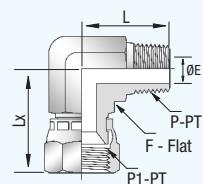
SAE 070221



Part No	Tube OD (P-PT)			Dimensions				
	inch	mm	JIC / UNF	L	E	F	Lx	G
PME-2J-2JSWL-SS	1/8	3	5/16-24	19.6	1.6	11.1	24.6	11.1
PME-3J-3JSWL-SS	3/16	4	3/8-24	21.1	3.2	11.1	25.4	12.7
PME-4J-4JSWL-SS	1/4	6	7/16-20	22.6	4.4	12.7	25.4	14.3
PME-5J-5SWL-SS	5/16	8	1/2-20	24.1	6.0	14.3	26.9	15.9
PME-6J-6JSWL-SS	3/8	10	9/16-18	26.9	7.5	15.9	31.8	17.5
PME-8J-8JSWL-SS	1/2	12	3/4-16	31.8	9.9	20.6	35.1	22.2
PME-10J-10JSWL-SS	5/8	16	7/8-14	36.8	12.3	23.8	41.1	25.4
PME-12J-12JSWL-SS	3/4	18	1 1/16-12	42.2	15.5	31.8	44.4	31.8
PME-14J-14JSWL-SS	7/8	22	1 3/16-12	45.7	18.3	31.8	45.2	34.9
PME-16J-16JSWL-SS	1	25	1 5/16-12	46.0	21.5	34.9	50.8	38.1
PME-20J-20JSWL-SS	1 1/4	32	1 5/8-12	52.3	27.5	42.9	58.7	50.8
PME-24J-24JSWL-SS	1 1/2	38	1 7/8-12	59.2	33.0	50.8	65.8	60.3
PME-32J-32JSWL-SS	2	50	2 1/2-12	77.7	45.0	63.5	85.9	73.0

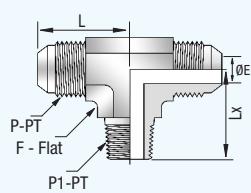
37° Flared Tube Fittings

Swivel Male Elbow - 37° JIC (Female Swivel) x NPT (Male)



Part No	Tube OD (P-PT)			(P1-PT) JIC	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PME-2N-4SWL-SS	1/8	3	5/16-24	1/4	25.4	1.6	14.3	16.8
PME-4N-4SWL-SS	1/4	6	7/16-20	1/4	26.2	3.2	14.3	16.8
PME-4N-6SWL-SS	1/4	6	7/16-20	3/8	27.4	4.4	14.3	16.8
PME-6N-6SWL-SS	3/8	10	9/16-18	3/8	30.9	4.4	20.6	22.4
PME-6N-8SWL-SS	3/8	10	9/16-18	1/2	27.4	6.0	14.3	16.8
PME-8N-8SWL-SS	1/2	12	3/4-16	1/2	30.9	6.0	20.6	22.4
PME-8N-10SWL-SS	1/2	12	3/4-16	5/8	26.9	7.5	15.9	16.8
PME-12N-12SWL-SS	3/4	18	1 1/16-12	3/4	31.2	7.5	20.6	22.4
PME-16N-16SWL-SS	1	25	1 5/16-12	1	33.2	7.5	23.8	25.9

Male Branch Tees - 37° JIC x NPT

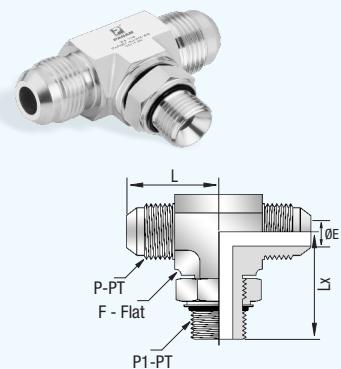


SAE 070425

Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PMBT-2J-2N-SS	1/8	3	5/16-24	1/8	19.6	1.6	11.1	18.3
PMBT-3J-2N-SS	3/16	4	3/8-24	1/8	21.1	3.2	11.1	18.3
PMBT-4J-2N-SS	1/4	6	7/16-20	1/8	22.6	4.4	12.7	19.8
PMBT-4J-4N-SS	1/4	6	7/16-20	1/4	26.9	4.4	14.3	27.7
PMBT-5J-2N-SS	5/16	8	1/2-20	1/8	24.1	4.8	14.3	19.8
PMBT-5J-4N-SS	5/16	8	1/2-20	1/4	26.9	6.0	14.3	27.7
PMBT-6J-2N-SS	3/8	10	9/16-18	1/8	26.9	4.8	14.3	22.8
PMBT-6J-4N-SS	3/8	10	9/16-18	1/4	26.9	7.1	14.3	27.7
PMBT-6J-6N-SS	3/8	10	9/16-18	3/8	29.0	7.5	17.5	31.0
PMBT-6J-8N-SS	3/8	10	9/16-18	1/2	31.2	7.5	20.6	37.3
PMBT-8J-4N-SS	1/2	12	3/4-16	1/4	31.8	7.1	20.6	31.0
PMBT-8J-6N-SS	1/2	12	3/4-16	3/8	31.8	9.9	20.6	31.0
PMBT-8J-8N-SS	1/2	12	3/4-16	1/2	33.7	9.9	20.6	37.3
PMBT-8J-12N-SS	1/2	12	3/4-16	3/4	36.0	9.0	25.4	40.4
PMBT-10J-6N-SS	5/8	16	7/8-14	3/8	36.8	9.9	20.6	33.0
PMBT-10J-8N-SS	5/8	16	7/8-14	1/2	36.8	12.3	20.6	37.3
PMBT-10J-12N-SS	5/8	16	7/8-14	3/4	38.9	12.3	25.4	40.4
PMBT-12J-12N-SS	3/4	18	1 1/16-12	3/4	42.2	15.5	27.0	40.4
PMBT-12J-16N-SS	3/4	18	1 1/16-12	1	42.2	15.5	31.8	50.4
PMBT-14J-12N-SS	7/8	22	1 3/16-12	3/4	45.7	18.3	31.8	42.9
PMBT-16J-12N-SS	1	25	1 5/16-12	3/4	46.0	18.3	34.9	45.2
PMBT-16J-16N-SS	1	25	1 5/16-12	1	46.0	21.5	34.9	50.0
PMBT-20J-16N-SS	1 1/4	32	1 5/8-12	1	52.3	23.8	42.9	59.6
PMBT-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	52.3	27.5	42.9	60.5
PMBT-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	59.2	33.0	50.8	67.1
PMBT-32J-32N-SS	2	50	2 1/2-12	2	77.7	45.0	63.5	76.2

37° Flared Tube Fittings

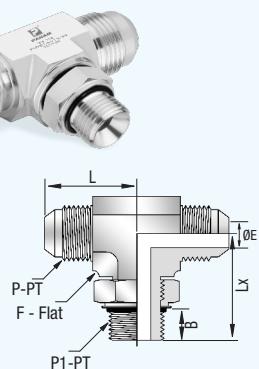
Adjustable Male Branch Tees - 37° JIC x BSPP



Part No	Tube OD (P-PT)			(P1-PT) BSPP	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PAMBT-4J-2G-SS	1/4	6	7/16-20	1/8-28	22.6	1.5	11.0	26.2
PAMBT-6J-4G-SS	3/8	10	9/16-18	1/4-19	26.9	4.3	14.0	31.8
PAMBT-8J-6G-SS	1/2	12	3/4-16	3/8-19	31.8	7.4	19.0	36.8
PAMBT-10J-8G-SS	5/8	16	7/8-14	1/2-20	36.8	9.7	22.2	43.2
PAMBT-12J-12G-SS	3/4	18	1 1/16-12	3/4-14	42.2	15.2	27.0	49.3
PAMBT-16J-16G-SS	1	25	1 5/16-12	1-11	46.0	21.1	33.0	52.1

Adjustable Male Branch Tees

SAE 070429

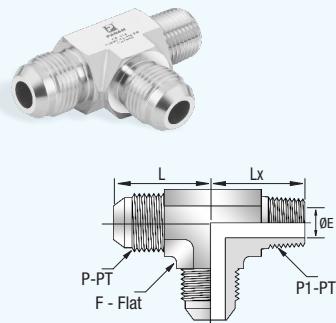


Part No	Tube OD (P-PT)			(P1-PT) SAE/MS	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PAMBT-2J-5A-SS	1/8	3	5/16-24	5/16-24	19.6	1.6	11.1	23.9
PAMBT-3J-6A-SS	3/16	4	3/8-24	3/8-24	21.1	3.2	11.1	23.9
PAMBT-4J-7A-SS	1/4	6	7/16-20	7/16-20	22.6	4.4	12.7	26.2
PAMBT-5J-8A-SS	5/16	8	1/2-20	1/2-20	24.1	6.0	14.3	28.7
PAMBT-6J-9A-SS	3/8	10	9/16-18	9/16-18	26.9	7.5	15.9	31.8
PAMBT-8J-12A-SS	1/2	12	3/4-16	3/4-16	31.8	9.9	20.6	36.8
PAMBT-10J-14A-SS	5/8	16	7/8-14	7/8-14	36.8	12.3	23.8	43.2
PAMBT-12J-17A-SS	3/4	18	1 1/16-12	1 1/16-12	42.2	15.5	31.8	49.3
PAMBT-14J-19A-SS	7/8	22	1 3/16-12	1 3/16-12	45.7	18.3	31.8	50.8
PAMBT-16J-21A-SS	1	25	1 5/16-12	1 5/16-12	46.0	21.5	34.9	52.1
PAMBT-20J-22A-SS	1 1/4	32	1 5/8-12	1 5/8-12	52.3	27.5	42.9	57.2
PAMBT-24J-30A-SS	1 1/2	38	1 7/8-12	1 7/8-12	59.2	33.0	50.8	60.7
PAMBT-32J-40A-SS	2	50	2 1/2-12	2 1/2-12	77.7	45.0	63.5	73.4

37° Flared Tube Fittings

Male Run Tees - 37° JIC x NPT (Male) x 37° JIC

SAE 070424

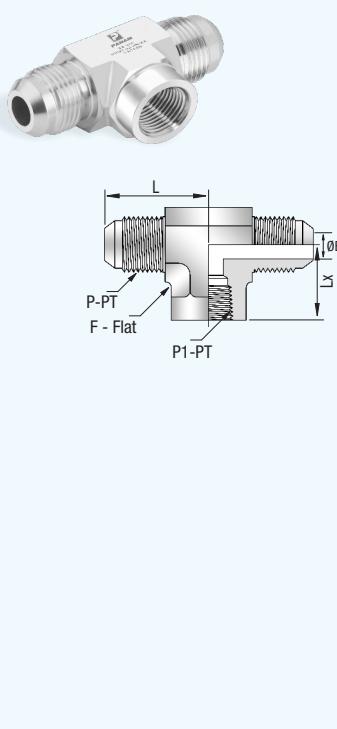


Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PMRT-2J-2N-SS	1/8	3	5/16-24	1/8	19.6	1.6	11.1	18.3
PMRT-3J-2N-SS	3/16	4	3/8-24	1/8	21.1	3.2	11.1	18.3
PMRT-4J-2N-SS	1/4	6	7/16-20	1/8	22.6	4.4	12.7	19.8
PMRT-4J-4N-SS	1/4	6	7/16-20	1/4	26.9	4.4	14.3	27.7
PMRT-5J-2N-SS	5/16	8	1/2-20	1/8	24.1	4.8	14.3	19.8
PMRT-5J-4N-SS	5/16	8	1/2-20	1/4	26.9	6.0	14.3	27.7
PMRT-6J-2N-SS	3/8	10	9/16-18	1/8	26.9	4.8	14.3	22.8
PMRT-6J-4N-SS	3/8	10	9/16-18	1/4	26.9	7.1	14.3	27.7
PMRT-6J-6N-SS	3/8	10	9/16-18	3/8	29.0	7.5	17.5	31.0
PMRT-6J-8N-SS	3/8	10	9/16-18	1/2	31.2	7.5	20.6	37.3
PMRT-8J-4N-SS	1/2	12	3/4-16	1/4	31.8	7.1	20.6	31.0
PMRT-8J-6N-SS	1/2	12	3/4-16	3/8	31.8	9.9	20.6	31.0
PMRT-8J-8N-SS	1/2	12	3/4-16	1/2	33.7	9.9	20.6	37.3
PMRT-8J-12N-SS	1/2	12	3/4-16	3/4	36.0	9.0	25.4	40.4
PMRT-10J-6N-SS	5/8	16	7/8-14	3/8	36.8	9.9	20.6	33.0
PMRT-10J-8N-SS	5/8	16	7/8-14	1/2	36.8	12.3	20.6	37.3
PMRT-10J-12N-SS	5/8	16	7/8-14	3/4	38.9	12.3	25.4	40.4
PMRT-12J-12N-SS	3/4	18	1 1/16-12	3/4	42.2	15.5	27.0	40.4
PMRT-12J-16N-SS	3/4	18	1 1/16-12	1	42.2	15.5	31.8	50.4
PMRT-14J-12N-SS	7/8	22	1 3/16-12	3/4	45.7	18.3	31.8	42.9
PMRT-16J-12N-SS	1	25	1 5/16-12	3/4	46.0	18.3	34.9	45.2
PMRT-16J-16N-SS	1	25	1 5/16-12	1	46.0	21.5	34.9	50.0
PMRT-20J-16N-SS	1 1/4	32	1 5/8-12	1	52.3	23.8	42.9	59.6
PMRT-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	52.3	27.5	42.9	60.5
PMRT-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	59.2	33.0	50.8	67.1
PMRT-32J-32N-SS	2	50	2 1/2-12	2	77.7	45.0	63.5	76.2

37° Flared Tube Fittings

Female Branch Tees - 37° JIC x 37° JIC x NPT (Female)

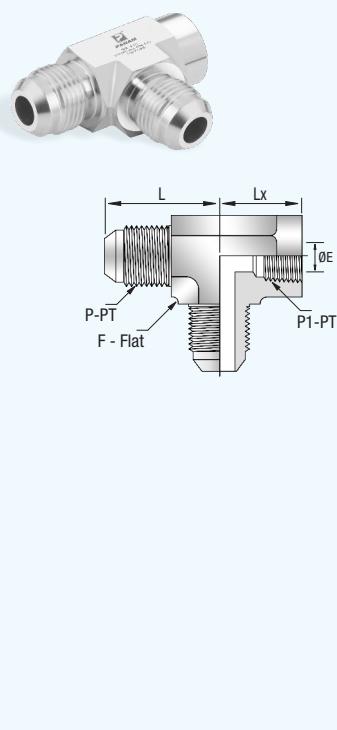
SAE 070427



Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PFBT-2J-2N-SS	1/8	3	5/16-24	1/8	25.4	1.6	14.3	16.8
PFBT-3J-2N-SS	3/16	4	3/8-24	1/8	26.2	3.2	14.3	16.8
PFBT-4J-2N-SS	1/4	6	7/16-20	1/8	27.4	4.4	14.3	16.8
PFBT-4J-4N-SS	1/4	6	7/16-20	1/4	30.9	4.4	20.6	22.4
PFBT-5J-2N-SS	5/16	8	1/2-20	1/8	27.4	6.0	14.3	16.8
PFBT-5J-4N-SS	5/16	8	1/2-20	1/4	30.9	6.0	20.6	22.4
PFBT-6J-2N-SS	3/8	10	9/16-18	1/8	26.9	7.5	15.9	16.8
PFBT-6J-4N-SS	3/8	10	9/16-18	1/4	31.2	7.5	20.6	22.4
PFBT-6J-6N-SS	3/8	10	9/16-18	3/8	33.2	7.5	23.8	25.9
PFBT-8J-4N-SS	1/2	12	3/4-16	1/4	31.6	9.9	20.6	22.4
PFBT-8J-6N-SS	1/2	12	3/4-16	3/8	36.1	9.9	23.8	25.9
PFBT-8J-8N-SS	1/2	12	3/4-16	1/2	36.1	9.9	27.0	31.2
PFBT-10J-8N-SS	5/8	16	7/8-14	1/2	41.7	12.3	27.0	31.2
PFBT-12J-8N-SS	3/4	18	1 1/16-12	1/2	42.1	15.5	31.8	31.2
PFBT-12J-12N-SS	3/4	18	1 1/16-12	3/4	48.0	15.5	34.9	34.5
PFBT-14J-12N-SS	7/8	22	1 3/16-12	3/4	47.2	18.3	34.9	36.1
PFBT-16J-16N-SS	1	25	1 5/16-12	1	55.1	21.5	42.9	41.1
PFBT-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	59.2	27.5	50.8	43.2
PFBT-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	73.4	33.0	63.5	52.8
PFBT-32J-32N-SS	2	50	2 1/2-12	2	83.8	45.0	63.5	60.7

Female Run Tees - 37° JIC x NPT (Female) x 37° JIC

SAE 070426

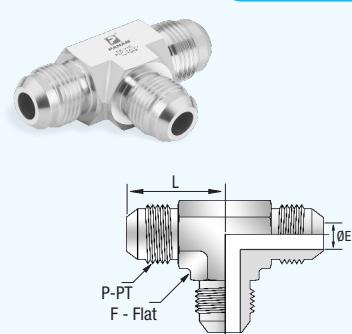


Part No	Tube OD (P-PT)			(P1-PT) NPT	Dimensions			
	inch	mm	JIC / UNF		L	E	F	Lx
PFRT-2J-2N-SS	1/8	3	5/16-24	1/8	25.4	1.6	14.3	16.8
PFRT-3J-2N-SS	3/16	4	3/8-24	1/8	26.2	3.2	14.3	16.8
PFRT-4J-2N-SS	1/4	6	7/16-20	1/8	27.4	4.4	14.3	16.8
PFRT-4J-4N-SS	1/4	6	7/16-20	1/4	30.9	4.4	20.6	22.4
PFRT-5J-2N-SS	5/16	8	1/2-20	1/8	27.4	6.0	14.3	16.8
PFRT-5J-4N-SS	5/16	8	1/2-20	1/4	30.9	6.0	20.6	22.4
PFRT-6J-2N-SS	3/8	10	9/16-18	1/8	26.9	7.5	15.9	16.8
PFRT-6J-4N-SS	3/8	10	9/16-18	1/4	31.2	7.5	20.6	22.4
PFRT-6J-6N-SS	3/8	10	9/16-18	3/8	33.2	7.5	23.8	25.9
PFRT-8J-4N-SS	1/2	12	3/4-16	1/4	31.6	9.9	20.6	22.4
PFRT-8J-6N-SS	1/2	12	3/4-16	3/8	36.1	9.9	23.8	25.9
PFRT-8J-8N-SS	1/2	12	3/4-16	1/2	36.1	9.9	27.0	31.2
PFRT-10J-8N-SS	5/8	16	7/8-14	1/2	41.7	12.3	27.0	31.2
PFRT-12J-8N-SS	3/4	18	1 1/16-12	1/2	42.1	15.5	31.8	31.2
PFRT-12J-12N-SS	3/4	18	1 1/16-12	3/4	48.0	15.5	34.9	34.5
PFRT-14J-12N-SS	7/8	22	1 3/16-12	3/4	47.2	18.3	34.9	36.1
PFRT-16J-16N-SS	1	25	1 5/16-12	1	55.1	21.5	42.9	41.1
PFRT-20J-20N-SS	1 1/4	32	1 5/8-12	1 1/4	59.2	27.5	50.8	43.2
PFRT-24J-24N-SS	1 1/2	38	1 7/8-12	1 1/2	73.4	33.0	63.5	52.8
PFRT-32J-32N-SS	2	50	2 1/2-12	2	83.8	45.0	63.5	60.7

37° Flared Tube Fittings

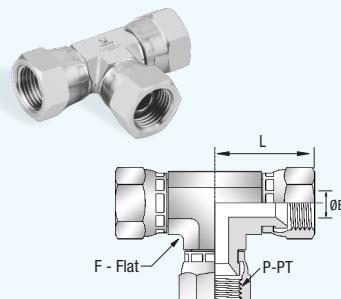
Union Tees - 37° JIC

SAE 070401



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PUT-2J-SS	1/8	3	5/16-24	19.6	1.6	11.1
PUT-3J-SS	3/16	4	3/8-24	21.1	3.2	11.1
PUT-4J-SS	1/4	6	7/16-20	22.6	4.4	12.7
PUT-5J-SS	5/16	8	1/2-20	24.1	6.0	14.3
PUT-6J-SS	3/8	10	9/16-18	26.9	7.5	15.9
PUT-8J-SS	1/2	12	3/4-16	31.8	9.9	20.6
PUT-10J-SS	5/8	16	7/8-14	36.8	12.3	23.8
PUT-12J-SS	3/4	18	1 1/16-12	42.2	15.5	28.6
PUT-14J-SS	7/8	22	1 3/16-12	45.7	18.0	31.8
PUT-16J-SS	1	25	1 5/16-12	46.0	21.5	34.9
PUT-20J-SS	1 1/4	32	1 5/8-12	52.3	27.5	42.9
PUT-24J-SS	1 1/2	38	1 7/8-12	59.2	33.0	50.8
PUT-32J-SS	2	50	2 1/2-12	77.7	45.0	63.5

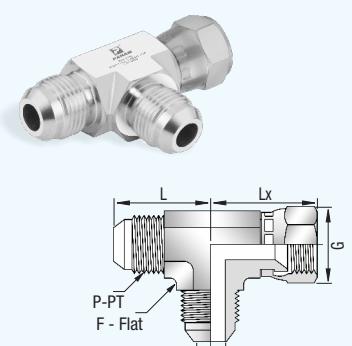
Swivel Union Tees - 37° JIC (Swivel)



Part No	Tube OD (P-PT)			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PUT-4JSWL-SS	1/4	6	7/16-20	30.5	4.7	14.0
PUT-6JSWL-SS	3/8	10	9/16-18	33.3	7.9	19.0
PUT-8JSWL-SS	1/2	12	3/4-16	38.8	11.0	22.0
PUT-10JSWL-SS	5/8	16	7/8-14	39.4	14.3	22.0
PUT-12JSWL-SS	3/4	18	1 1/16-12	42.3	16.7	27.0
PUT-16JSWL-SS	1	25	1 5/16-12	49.0	22.2	33.0
PUT-20JSWL-SS	1 1/4	32	1 5/8-12	58.2	28.6	41.0

Swivel Run Tees - 37° JIC x 37° JIC (Female Swivel) x 37° JIC

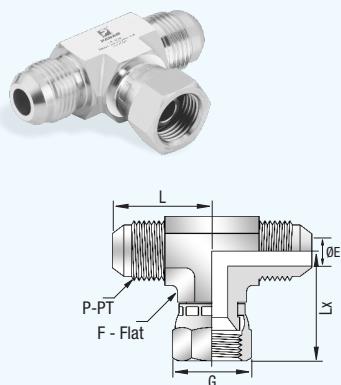
SAE 070432



Part No	Tube OD (P-PT)			Dimensions				
	inch	mm	JIC / UNF	L	E	F	Lx	G
PSRT-2J-2JSWL-SS	1/8	3	5/16-24	19.6	1.6	11.1	24.6	11.1
PSRT-3J-3JSWL-SS	3/16	4	3/8-24	21.1	3.2	11.1	25.4	12.7
PSRT-4J-4JSWL-SS	1/4	6	7/16-20	22.6	4.4	12.7	25.4	14.3
PSRT-5J-5JSWL-SS	5/16	8	1/2-20	24.1	6.0	14.3	26.9	15.9
PSRT-6J-6JSWL-SS	3/8	10	9/16-18	26.9	7.5	15.9	31.8	17.5
PSRT-8J-8JSWL-SS	1/2	12	3/4-16	31.8	9.9	20.6	35.1	22.2
PSRT-10J-10JSWL-SS	5/8	16	7/8-14	36.8	12.3	23.8	41.1	25.4
PSRT-12J-12JSWL-SS	3/4	18	1 1/16-12	42.2	15.5	27.0	44.4	31.8
PSRT-14J-14JSWL-SS	7/8	22	1 3/16-12	45.7	18.3	31.8	45.2	34.9
PSRT-16J-16JSWL-SS	1	25	1 5/16-12	46.0	21.5	34.9	50.8	38.1
PSRT-20J-20JSWL-SS	1 1/4	32	1 5/8-12	52.3	27.5	42.9	58.7	50.8
PSRT-24J-24JSWL-SS	1 1/2	38	1 7/8-12	59.2	33.0	50.8	65.8	60.3
PSRT-32J-32JSWL-SS	2	50	2 1/2-12	77.7	45.0	63.5	85.9	73.0

37° Flared Tube Fittings

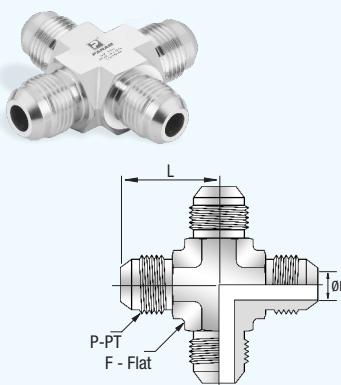
Swivel Branch Tees - 37° JIC x 37° JIC x 37° JIC (Female Swivel) SAE 070433



Part No	Tube OD (P-PT)			Dimensions				
	inch	mm	JIC / UNF	L	E	F	Lx	G
PSBT-2J-2JSWL-SS	1/8	3	5/16-24	19.6	1.6	11.1	24.6	11.1
PSBT-3J-3JSWL-SS	3/16	4	3/8-24	21.1	3.2	11.1	25.4	12.7
PSBT-4J-4JSWL-SS	1/4	6	7/16-20	22.6	4.4	12.7	25.4	14.3
PSBT-5J-5JSWL-SS	5/16	8	1/2-20	24.1	6.0	14.3	26.9	15.9
PSBT-6J-6JSWL-SS	3/8	10	9/16-18	26.9	7.5	15.9	31.8	17.5
PSBT-8J-8JSWL-SS	1/2	12	3/4-16	31.8	9.9	20.6	35.1	22.2
PSBT-10J-10JSWL-SS	5/8	16	7/8-14	36.8	12.3	23.8	41.1	25.4
PSBT-12J-12JSWL-SS	3/4	18	1 1/16-12	42.2	15.5	27.0	44.4	31.8
PSBT-14J-14JSWL-SS	7/8	22	1 3/16-12	45.7	18.3	31.8	45.2	34.9
PSBT-16J-16JSWL-SS	1	25	1 5/16-12	46.0	21.5	34.9	50.8	38.1
PSBT-20J-20JSWL-SS	1 1/4	32	1 5/8-12	52.3	27.5	42.9	58.7	50.8
PSBT-24J-24JSWL-SS	1 1/2	38	1 7/8-12	59.2	33.0	50.8	65.8	60.3
PSBT-32J-32JSWL-SS	2	50	2 1/2-12	77.7	45.0	63.5	85.9	73.0

Union Cross - 37° JIC

SAE 070501

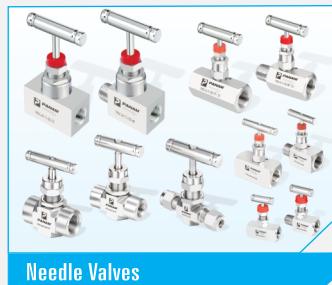


Part No	Tube OD (P-PT) Flare			Dimensions		
	inch	mm	JIC / UNF	L	E	F
PUC-2J-SS	1/8	3	5/16-24	19.6	1.6	11.1
PUC-3J-SS	3/16	4	3/8-24	21.1	3.2	11.1
PUC-4J-SS	1/4	6	7/16-20	22.6	4.4	12.7
PUC-5J-SS	5/16	8	1/2-20	24.1	6.0	14.3
PUC-6J-SS	3/8	10	9/16-18	26.9	7.5	14.3
PUC-8J-SS	1/2	12	3/4-16	31.8	9.9	20.6
PUC-10J-SS	5/8	16	7/8-14	36.8	12.3	20.6
PUC-12J-SS	3/4	18	1 1/16-12	42.2	15.5	27.0
PUC-14J-SS	7/8	22	1 3/16-12	45.7	18.3	31.8
PUC-16J-SS	1	25	1 5/16-12	46.0	21.5	34.9
PUC-20J-SS	1 1/4	32	1 5/8-12	52.3	27.5	42.9
PUC-24J-SS	1 1/2	38	1 7/8-12	59.2	33.0	50.8
PUC-32J-SS	2	50	2 1/2-12	77.7	45.0	63.5

Other Products



2, 3 & 5 Valve Manifolds



Needle Valves



Ball Valves



Check Valves



Relief Valves



Tube Fittings



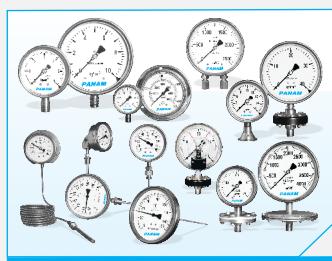
Pipe Fittings



Thermowells



Gauge Root Valves



Pressure, Temperature & Diaphragm Gauges



Pressure Transmitters



Pressure Regulators



Double Block & Bleed Valves



Air Header



Industrial Valves



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